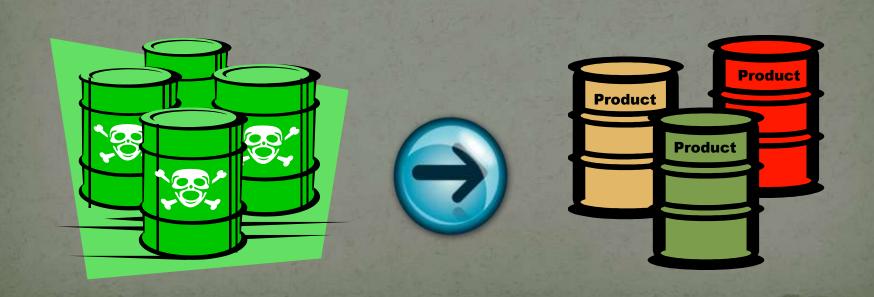
# Effective Substitutes for Products

DEP Policies and Case Examples



#### Presented by...





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### What Do We Mean by an "Effective Substitute?"

- 40 CFR 261.2(e)(1) "use/reuse" exemptions from hazardous waste requirements.
- Shorthand term for three different categories:
  - Materials used as ingredients in an industrial process to make a product without being reclaimed – section (e)(1)(i).
  - Materials used as effective substitutes for commercial products – section (e)(1)(ii).
  - Materials returned to the process from which they were generated, without being reclaimed – section (e)(1)(iii).

### Things that Are NOT "Use/Reuse" - 40 CFR 261.2(e)(1) & (2) -

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- Materials that are "reclaimed."
  - Processed to recover a usable product or regenerated.
  - Recovery of lead values from batteries.
  - Regeneration of spent solvents.
- Materials used in a manner constituting disposal, used to produce products that are applied to the land.
  - Subject to regulation under 40 CFR 266.20 .23.
  - Examples:
    - Use in making fertilizers or other soil additives.
    - Use in making asphalt, concrete that is used in contact with the land (e.g. pavement, building foundations, etc.)

### Things that are NOT "Use/Reuse" (Cont.) - 40 CFR 261.2(e)(1) & (2) -



- Materials that are burned for energy recovery, used to produce a fuel, on contained in fuels. Subject to regulation under:
  - 40 CFR 266.100 .112 (Boilers and Industrial Furnaces).
  - 40 CFR 261.38 (Comparable Fuels/Syngas Fuels not yet adopted in Connecticut regulations).
  - One exception: 40 CFR 261.2(c)(2)(ii) (Commercial Chemical Product Fuel Exemption).

### Things that are NOT "Use/Reuse" (Cont.) - 40 CFR 261.2(e)(1) & (2) -

- Materials that are "accumulated speculatively."
  - In CT, includes any material stored for over one year.
  - Also includes materials that are accumulated for any length of time that do not have a feasible means of being recycled (i.e., without a legitimate market or disposition).
    - No known method or technology to recycle the material.
    - A recycling method or technology exists, but is not yet commercially available.
  - Purpose is to prevent accumulation of materials that do not have a reasonable likelihood of being reused or recycled.

### Things that are NOT "Use/Reuse" (Cont.) - 40 CFR 261.2(e)(1) & (2) -



- "Inherently waste-like materials" (40 CFR 261.2(d)):
  - Ordinarily disposed of, burned or incinerated.
  - Contain toxic constituents not ordinarily found in products.
  - Pose a substantial hazard to human health & environment.
  - Most common example: dioxin-containing wastes.

#### Other Similar Exemptions in RCRA

- Characteristic sludges and by-products being reclaimed.
- Commercial chemical products being reclaimed.
- Materials that are reclaimed from hazardous waste and used beneficially – 40 CFR 263.3(c)(2)(i).
  - Example: reclaimed metals that only have to be refined in order to be usable (if further reclamation is required, it is still subject to applicable HW requirements).
- "Co-Products."
- "Continued Use."
- Zinc Fertilizer Rule (not yet adopted in CT).

#### Use/Reuse Evaluation Criteria



- ✓ Does the material truly function as an ingredient or as a substitute for a commercial product, or is it "just along for the ride?"
- ☑ Does the use of the material result in distinct components as separate end products?
  - This is reclamation, not use/reuse.
- ✓ How contaminated is the material relative to the virgin material it replaces?

## Use/Reuse Evaluation Criteria (Cont.)



- How variable is the material over time (QA/QC issue).
- ✓ Is the material used only in the amounts necessary for the production process?
- ✓ Is the material as an approximate 1-for-1 replacement for the virgin material it replaces? (e.g. 1000 lbs for 1000 lbs.)

Note: Recent Definition of Solid Waste Rule includes "legitimacy criteria" that would codify evaluation criteria (not yet adopted in CT).

#### Indicators of Sham Recycling



- The material is ineffective or only marginally effective for the claimed use.
- The material is used in excess of the amount necessary for operating the process.
- The user of the material does not require product specifications and/or the specification are not in accordance with those generally used in industry.
- The material is not as effective as the material it is replacing.

## Indicators of Sham Recycling (Cont.)



- An absence of records regarding the exchange of the material.
- The material is not handled in a manner consistent with its use as a raw material or commercial product substitute.
  - Not stored or handled to guard against significant economic loss.
  - Stored on the ground or in a haphazard manner.

### Documentation of Claims - 40 CFR 261.2(f)

- Anyone claiming use/reuse or otherwise not a "solid waste" under RCRA must be able to document that their claim is legitimate.
- HW inspectors will ask for this information to verify the claim.
- Required documentation (4 elements):
- That there is a known market or disposition for the material .
  - Names and addresses of facilities material is sent to.
  - Shipping papers, contracts, or correspondence with the facility.

#### Documentation of Claims (Cont.) - 40 CFR 261.2(f)

- That the person making the claim meets the terms of the exclusion or exemption.
  - Definitions of Use/Reuse.
  - "Things that Are NOT Use/Reuse."
  - > Evaluation criteria.
  - Indicators of sham recycling.



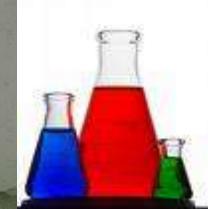
#### Documentation of Claims (Cont.) - 40 CFR 261.2(f)

- Appropriate documentation to demonstrate that the material is not a waste, or is exempt from regulation.
  - Contracts showing that someone uses the material as an ingredient in a process or as an effective substitute.
- Owners and operators of facilities claiming that they use/reuse a material must be able to demonstrate that they have the necessary equipment to do so.
  - Letter from company describing their process and operations.



### Case Study #1: Spent Copper Etchant Used as Ingredient to Make CuSO<sub>4</sub>.

- Copper etchant from printed circuit board manufacturing.
- High-purity copper; low levels of contaminants.
- Facility used the etchant in lieu of copper wire and virgin sulfuric acid to make CuSO<sub>4</sub>.
- Resulted in a product with better purity than that made with copper wire and virgin sulfuric acid.
- Result: legitimate use/reuse.
- <u>Epilogue</u>: land application was later discovered, voiding the exemption.



### Case Study #2: Spent Copper Etchant Used to Make CuCl<sub>2</sub> and NH<sub>4</sub>Cl.

- Copper etchant from printed circuit board manufacturing.
- High-purity copper; low levels of contaminants.
- Facility processed it to recover copper as CuCl<sub>2</sub> and ammonia as NH4Cl.
- Some of CuCl<sub>2</sub> was used as an anti-fungal agent (often applied to ground).
- CT Supreme Court Case.
- **Result: NOT legitimate use/reuse.**

#### Case Study #3: Spent Caustic Used as a Substitute for Virgin Caustic.

- Spent caustic soda from acetylene production.
- Used in pH neutralization in a WW treatment facility.
- Meets appropriate specifications with respect to contaminant levels.
- Is effective as the virgin material it is substituted for.
- The material is stored and used under controlled conditions.
- User pays for the material.
- <u>Result: legitimate use/reuse.</u>



### Case Study #4: Wastewaters Used as an Ingredient in Cement Production.

- Wastewaters used as substitute for city water as slurrying agents in the production of cement.
- Contained constituents that were not necessary to the cement production process.
- Constituents were being effectively treated (stabilized/solidified) by being used in cement production.
- **Result: NOT legitimate use/reuse.**



#### Case Study #5: Spent Blasting Media Used as an Ingredient in Cultured Marble.

- Spent plastic blasting media containing paint chips.
- Hazardous for lead, chromium.
- Used to make "cultured marble" countertops, vanities, etc.
- Material served as an effective substitute for crushed marble and also added color to the final product.
- Testing showed product using spent blasting media was lower in toxic metals than product made with commercial pigments.
- Result: legitimate use/reuse.
- Epilogue: Company changed product and types of media it accepted.

#### Case Study #6: Spent Stripping Acid Used as a Substitute for Virgin Acid.

- Spent stripping acid was from wire production.
- Contained high levels of Zinc.
- Originally intended to be used as a stripping agent.
- However, user ceased this process.
- Material was simply neutralized with caustic materials.
- Lime cake "product" was not actually sold to anyone.
- Generator charged \$75/drum (comparable to disposal costs).
- Result: NOT legitimate use/reuse.

#### Suggestions/Advice

It's important to carefully research any potential use/reuse scenarios.



- Small details in a use/reuse scenario may make a big difference in whether or not use/reuse is legitimate.
- Details may change over time, voiding an exemption.
- ◆ Don't rely on the user's say-so. Double check their information.
- ◆ Be sure you have documented your claim.
- Specific use/reuse applications may be approved in other states but not in Connecticut.
- **►** If in doubt, call or write DEP.

#### Questions?

