

Removal & Destruction of PFAS in Water



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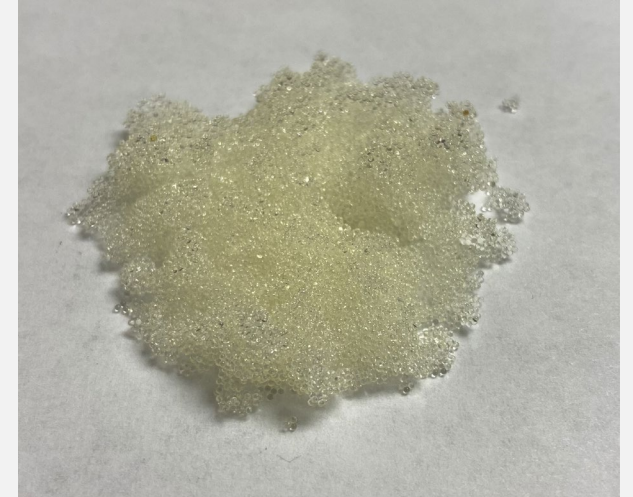


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June 8, 2021

PFAS Treatment in Water

- Focus on drinking water for full-scale treatment
- Granular activate carbon (GAC) and anion exchange resin (AER) most common approaches
 - *NF/RO*
 - *Emerging technologies (novel sorbents, foam fractionation)*
- Treatment effectiveness using GAC/AER often not well understood
 - *Longevity among various GAC/AER products*
 - *Impacts of water geochemistry or pre-treatment*
 - *Various classes of PFAS*
- Need for scalable bench-scale testing in relatively short timeframes
- Spent GAC/AER
 - *Treatment of AER regeneration residuals*



Electrochemical Treatment of Regeneration Brines

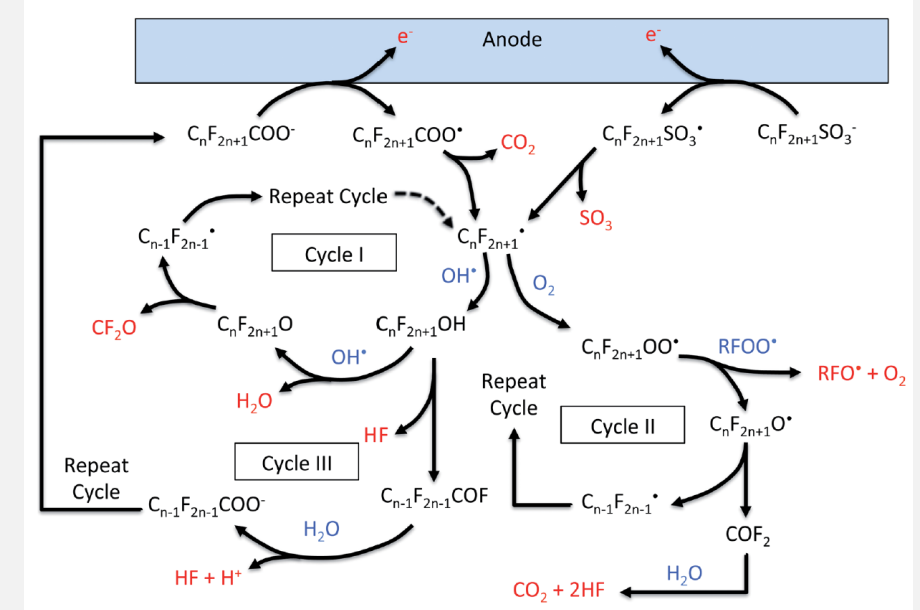
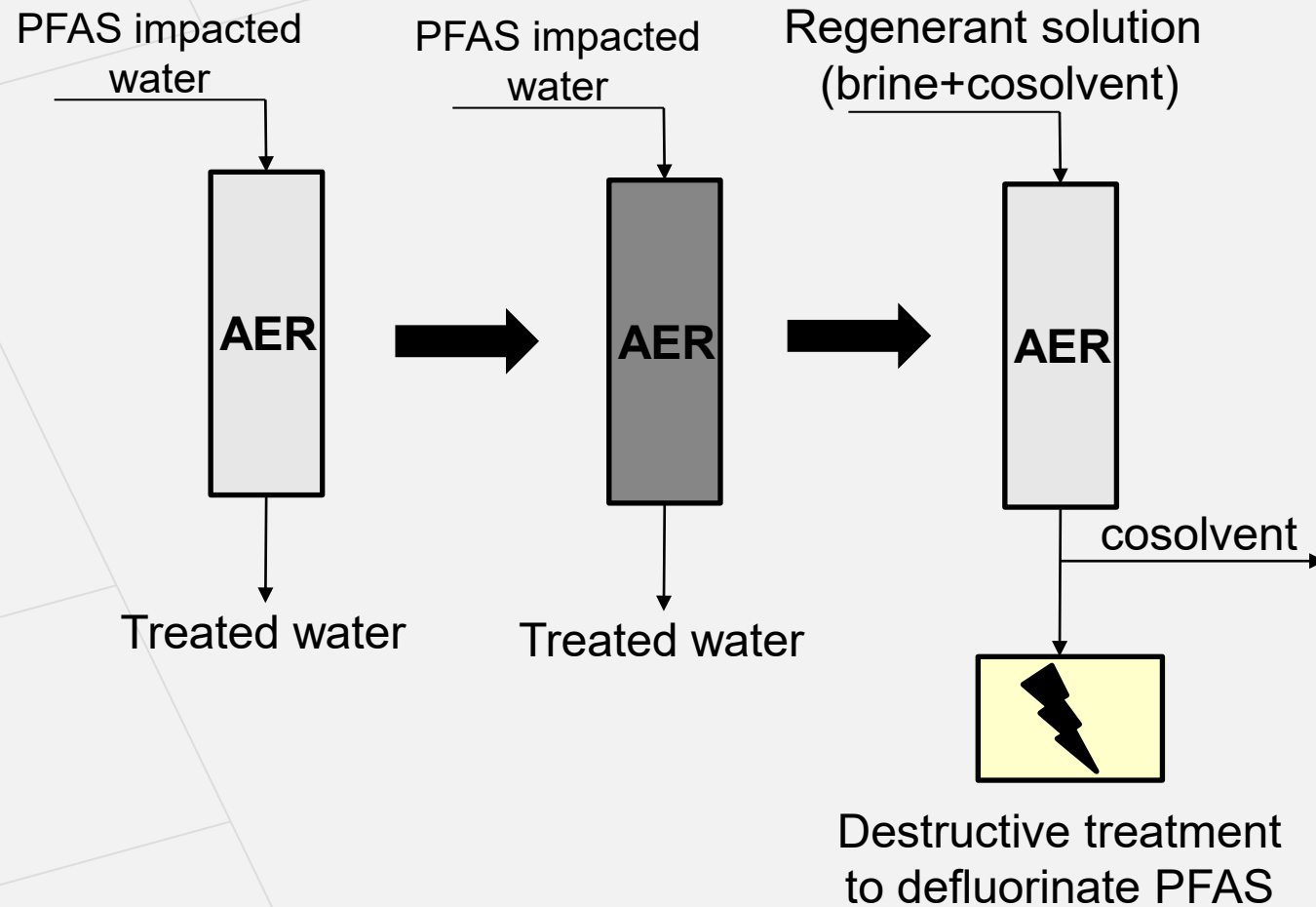


figure from: Chaplain, *Environ. Sci.: Processes*, 2014



Contents lists available at [ScienceDirect](https://www.sciencedirect.com)

Chemical Engineering Journal Advances

journal homepage: www.elsevier.com/locate/cej

Treatment of perfluoroalkyl acids in concentrated wastes from regeneration of spent ion exchange resin by electrochemical oxidation using Magnéli phase Ti_4O_7 anode

Lu Wang^a, Michael Nickelsen^b, Sheau-Yun (Dora) Chiang^c, Steven Woodard^b, Yaye Wang^a, Shangtao Liang^d, Rebecca Mora^d, Raymond Fontanez^a, Hunter Anderson^e, Qingguo Huang^{a,*}

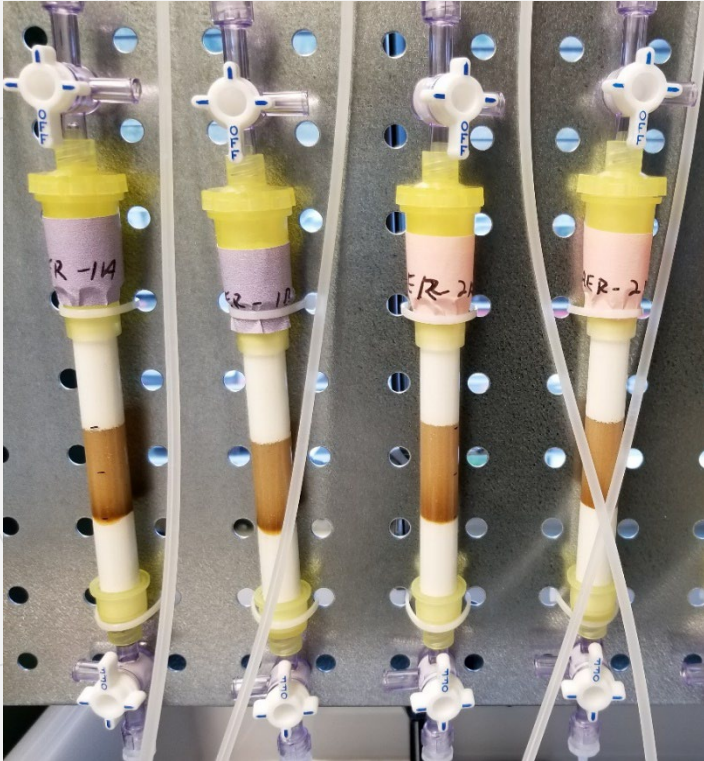
Rapid Small Scale Column Tests (RSSCTs) for Evaluating PFAS Removal using GAC/AER

- By reducing the particle size, column testing can be performed using a much shorter residence time than required for a full-scale system, thus obtaining rapid results
- Smaller particle sizes allow for smaller column diameters, and ultimately less water needed for the study
- Our approach: GAC/AER particle size reduction of 3 to 4X
 - *limit any potential laboratory artifacts*
 - *proper evaluation of possible permeability losses*
- Scaling Requirements

to neglect dispersion: $200 < \text{ReSc} < 200,000$

constant diffusivity: $\frac{\text{EBCT}_G}{\text{EBCT}_U} = \left(\frac{d_G}{d_U}\right)^2$ *is this appropriate for PFAS?*

RSSCT Testing to Assess Scaling



1 cm diam. columns for GROUND
(2.5 cm for UNGROUND)

- 1 GAC & 2 AERs
- Low (<1 mg/L) and high (2.5 mg/L) TOC natural waters
- Comparison of GROUND to UNGROUND particles
- GROUND particle size ~0.2 mm
- Evaluate PFAS elution (perfluoroalkyl acids)



RSSCT Experiments

Column Operation

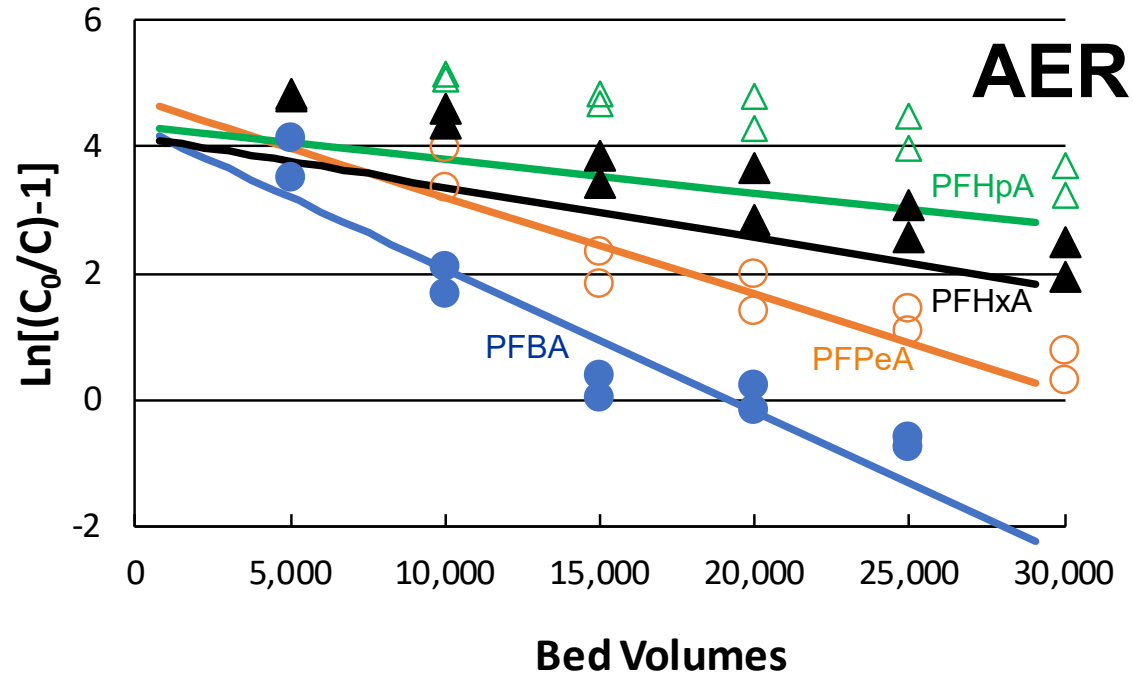
EBCT (empty bed contact time)

GAC – UNGROUND	10 min
GAC – GROUND	0.8 min
AER – UNGROUND	3 min
AER – GROUND	0.2 min

Application of Thomas Model to Evaluate PFAS as a Function of Bed Volumes (BV)

$$\ln \left[\frac{C_0}{C} - 1 \right] = \left(\frac{kmq_0}{Q} \right) - [EBCT]kC_0BV$$

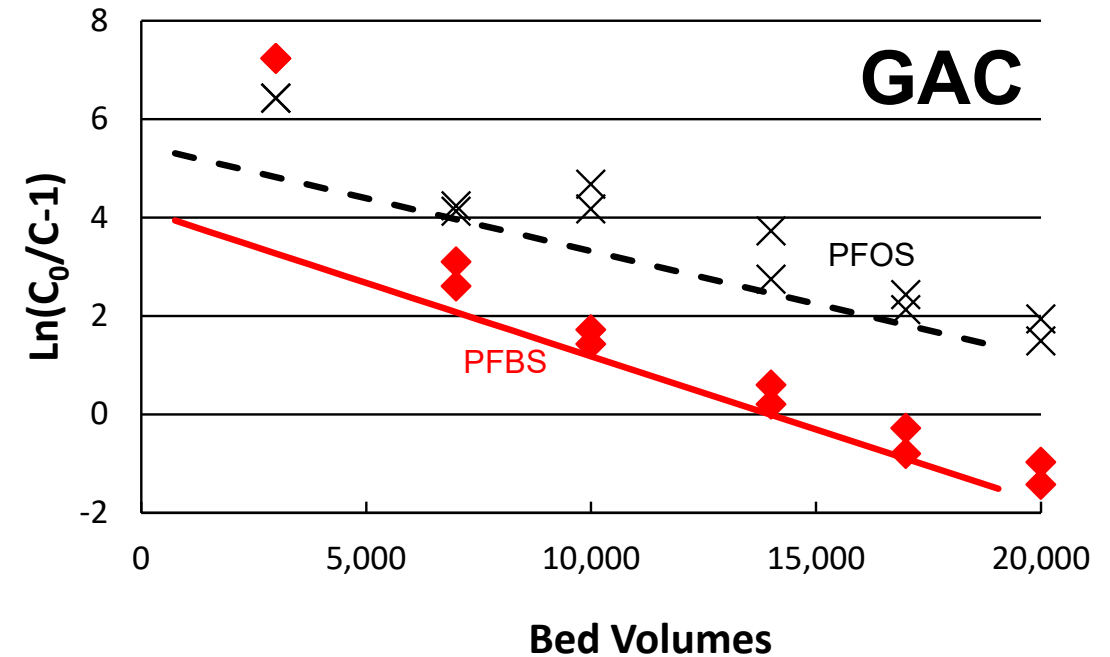
RSSCT Results: Scaling (UNGROUND used to predict GROUND)



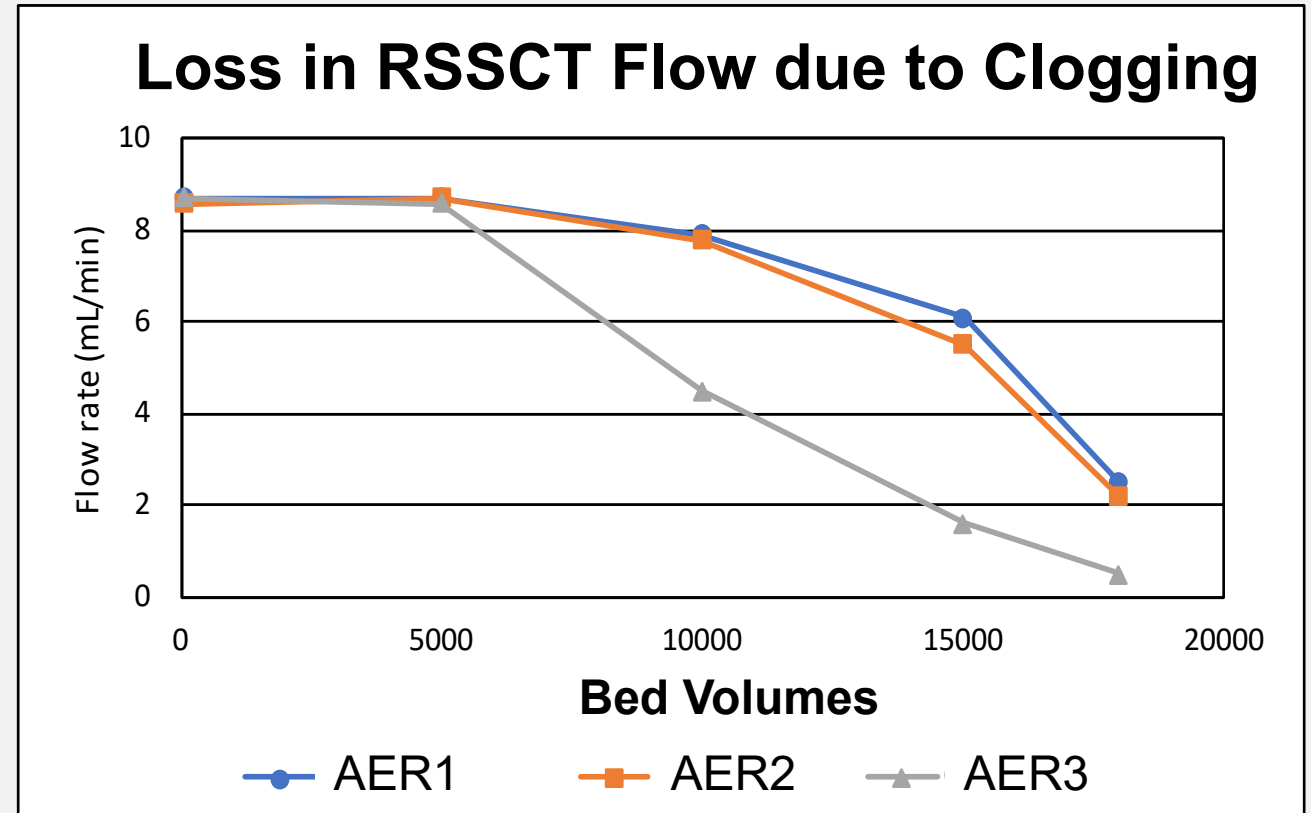
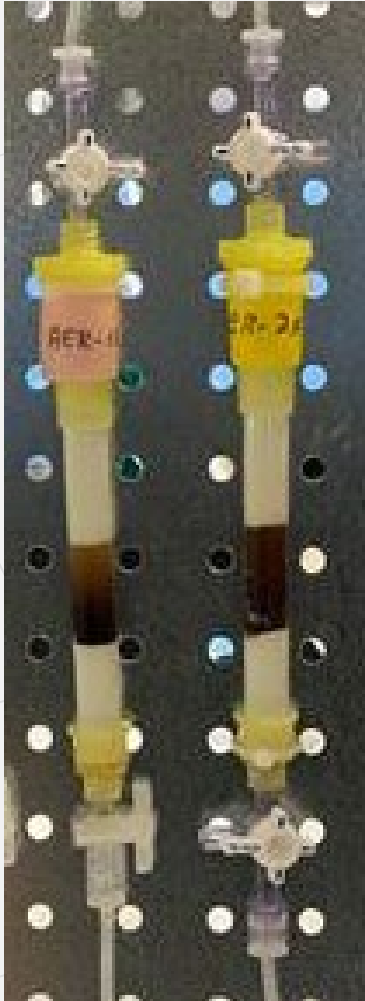
- Constant diffusivity model confirmed for both GAC and AER, and for high and low TOC waters
- Need to scale q_0 as $(r_U/r_G)^{0.5}$

Application of Rapid Small-Scale Column Tests for Treatment of Perfluoroalkyl Acids Using Anion-Exchange Resins and Granular Activated Carbon in Groundwater with Elevated Organic Carbon

Charles E. Schaefer,* Dung Nguyen, Veronika M. Culina, Jennifer Guelfo, and Naveen Kumar

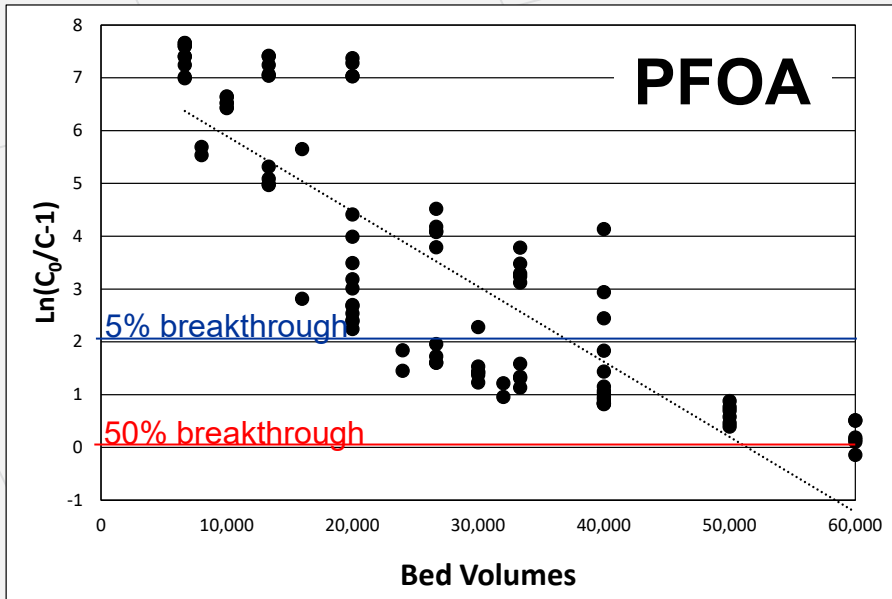


Permeability Loss in AERs Occasionally Observed



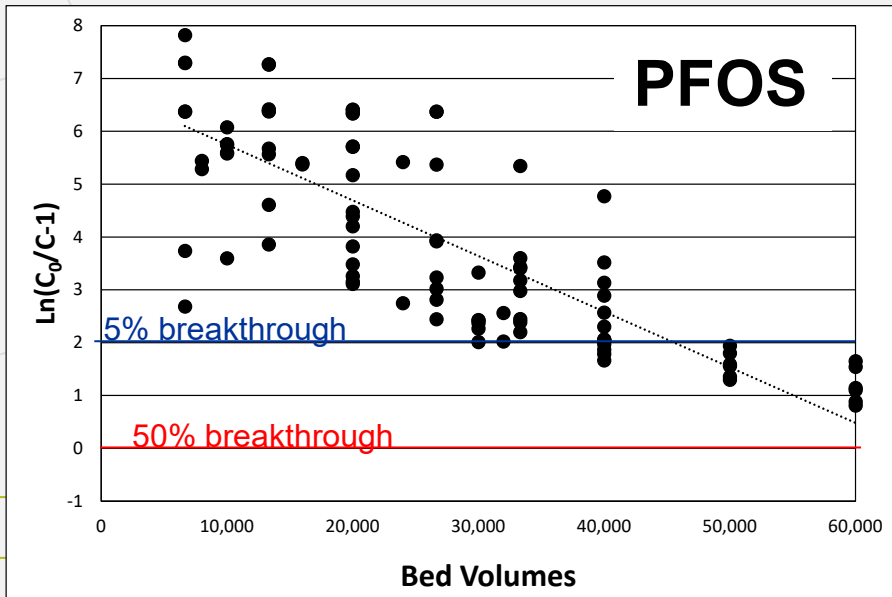
Summary of Testing Results: 10 GAC Studies

Low TOC Waters



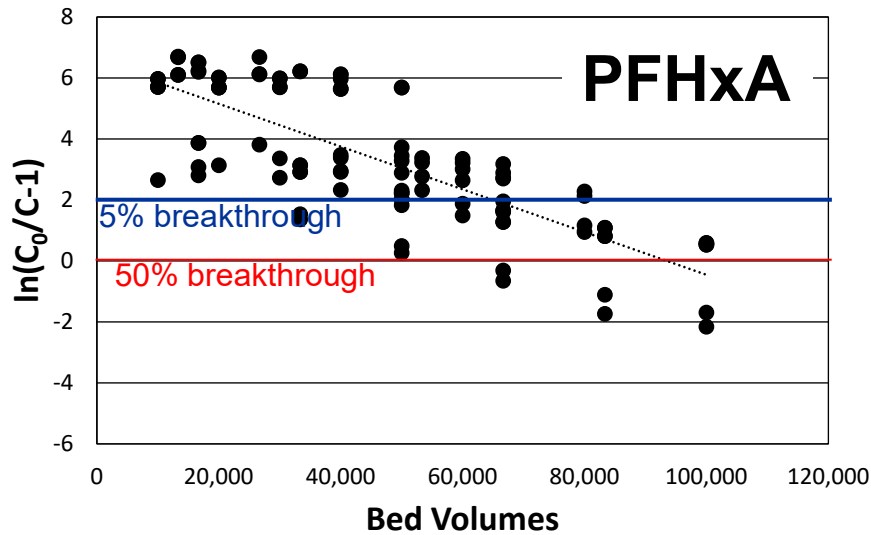
- Coal-based GAC
- Results generally consistent with the Thomas model

$$\ln \left[\frac{C_0}{C} - 1 \right] = \left(\frac{kmq_0}{Q} \right) - [EBCT]kC_0BV$$



Summary of Testing Results: 10 AER Studies

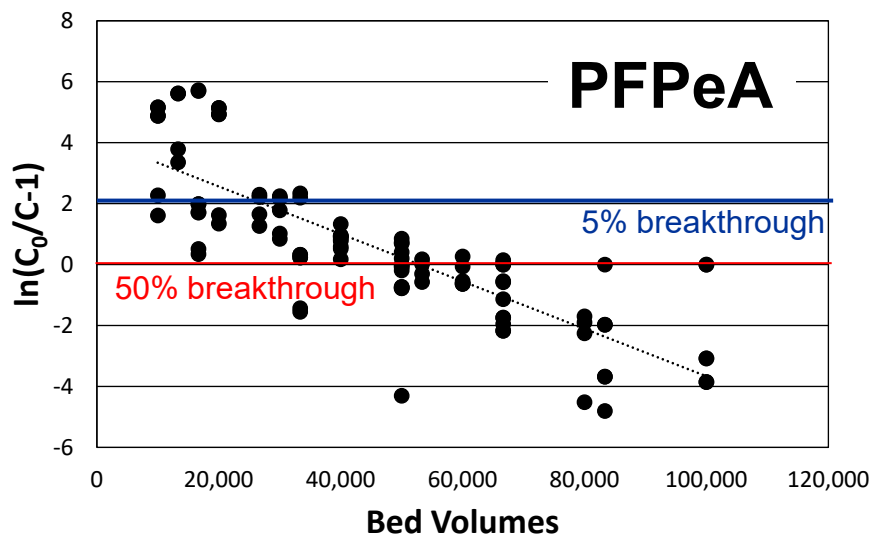
Low TOC Waters



- PFAS selective AER

- Results generally consistent with the Thomas model

$$\ln \left[\frac{C_0}{C} - 1 \right] = \left(\frac{kmq_0}{Q} \right) - [EBCT]kC_0BV$$

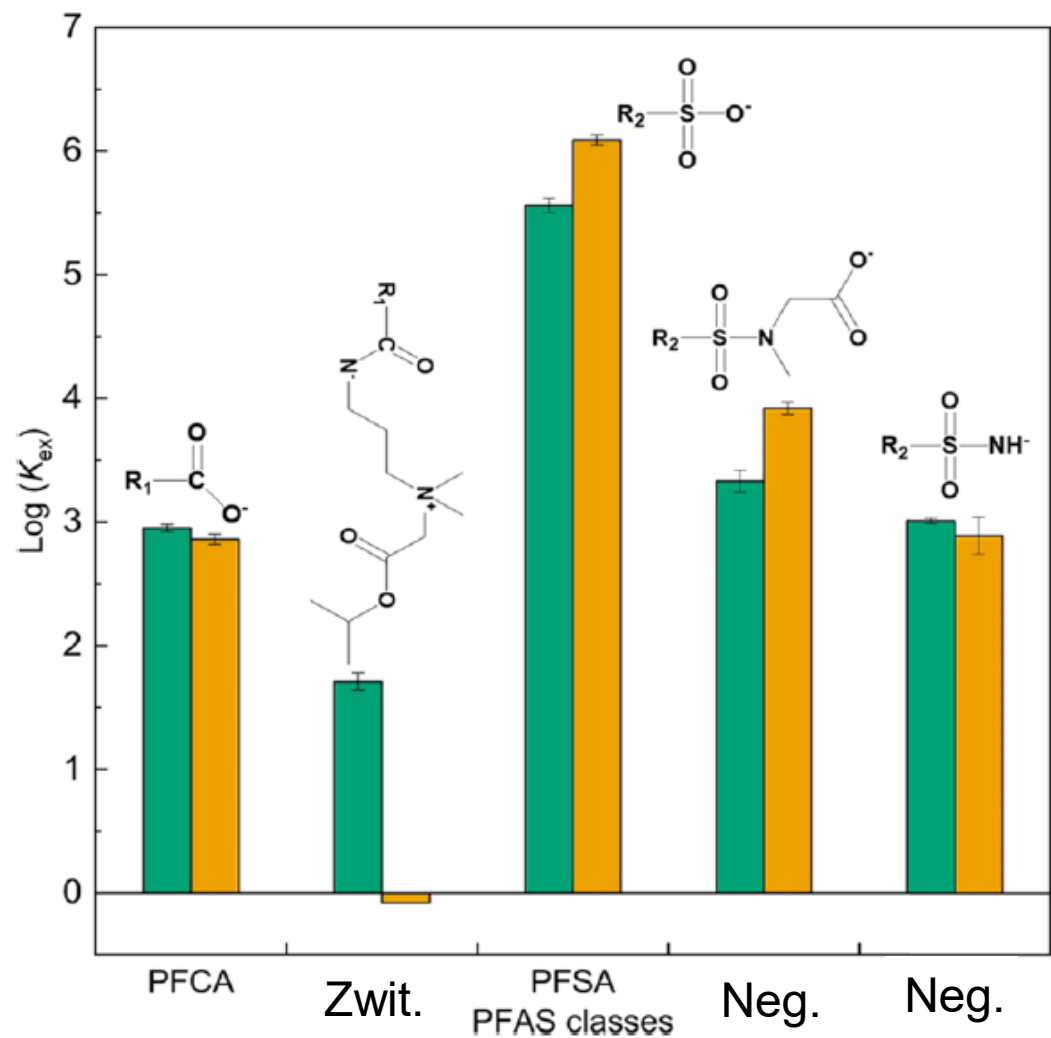


- Tighter range compared to GAC

Secondary Water Impacts

GAC	Bed Volumes	pH (SU)	Total Arsenic (µg/L)
GAC1	50	8.6	4
	500	7.7	<1
GAC2	50	7.9	<1
	500	7.8	<1

Polyfluorinated Compounds on AERs



Environmental
Science & Technology

pubs.acs.org/est

Article

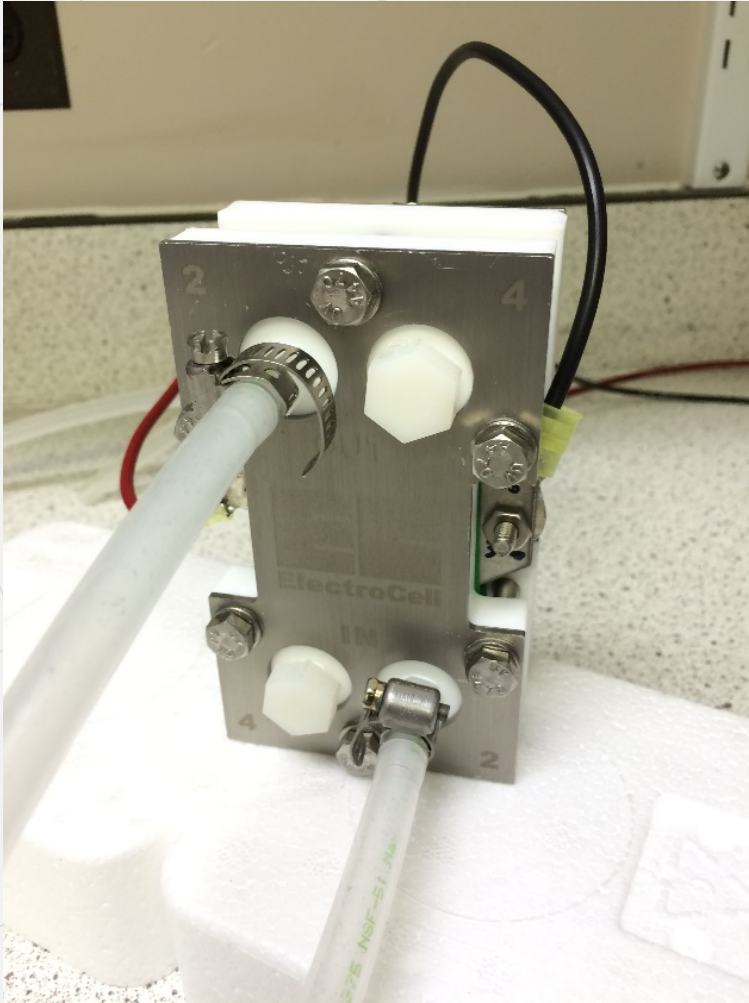
Removal of Per- and Polyfluoroalkyl Substances (PFASs) in Aqueous Film-Forming Foam (AFFF) Using Ion-Exchange and Nonionic Resins

Yida Fang, Anderson Ellis, Youn Jeong Choi, Treavor H. Boyer, Christopher P. Higgins, Charles E. Schaefer, and Timothy J. Strathmann*

Other Considerations

- Product cost (resin more expensive than GAC)
- Residence time/vessel size
- Pressure drop

Electrochemical Treatment of Regeneration Solutions (brine+cosolvent+PFAS)



Bench-scale system (10 cm²)

Boron-doped diamond anodes

Pros

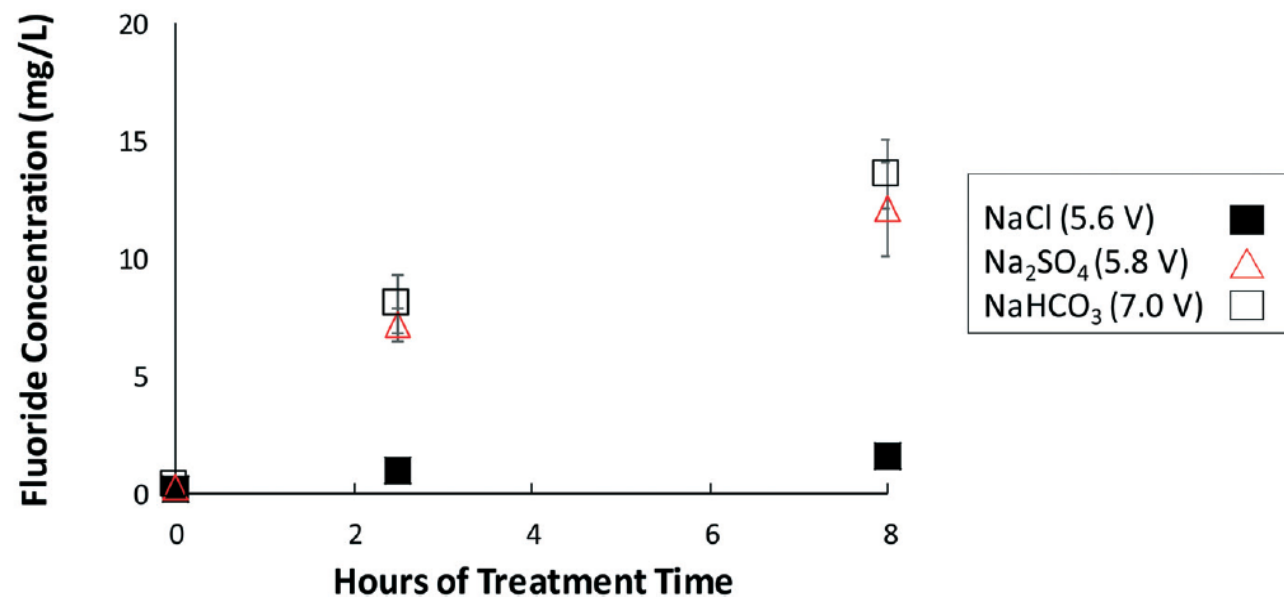
- High oxygen overpotential
- Commercially available (>1 m² systems)
- Sturdy and stable
- Effective in difficult matrices
- Effective for both short and long-chained PFAS

Cons

- Relatively high electrode cost
- Cathodic scaling can occur (calcium)
- Perchlorate formation if chloride present

Electrochemical Treatment of PFAS-Impacted Brines

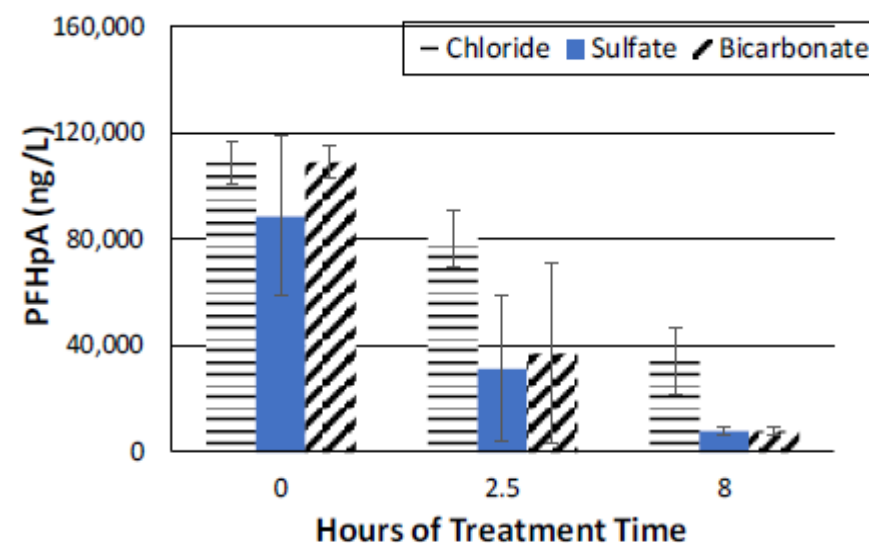
Diluted AFFF used for Electrochemical Testing



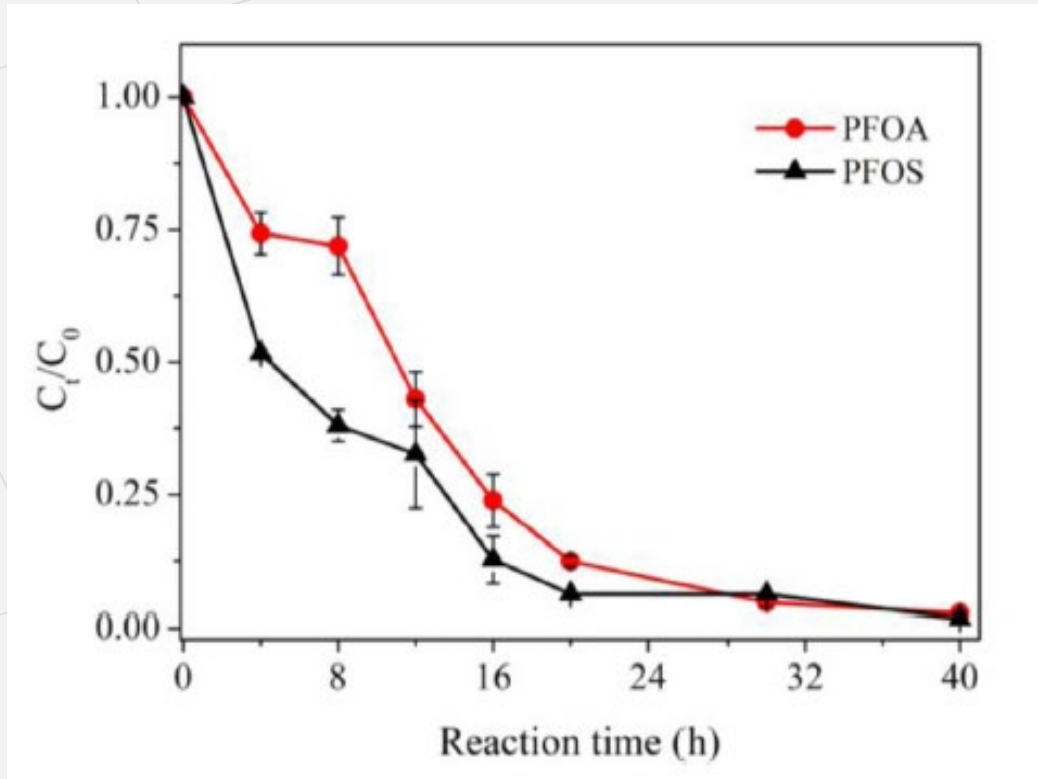
With sulfate or bicarbonate salts:

- 81% defluorination
- 140 w-h/L per log removal of total PFAS
- No perchlorate!

- Assume cosolvent removed prior to treatment
- Development of regeneration approaches that do not require cosolvent



Electrochemical Treatment of AER Regeneration Fluid using Ti_4O_7 Anodes



- 5% defluorination measured
- About 5-time higher energy requirement than observed in typical water systems
- Real regeneration fluid!



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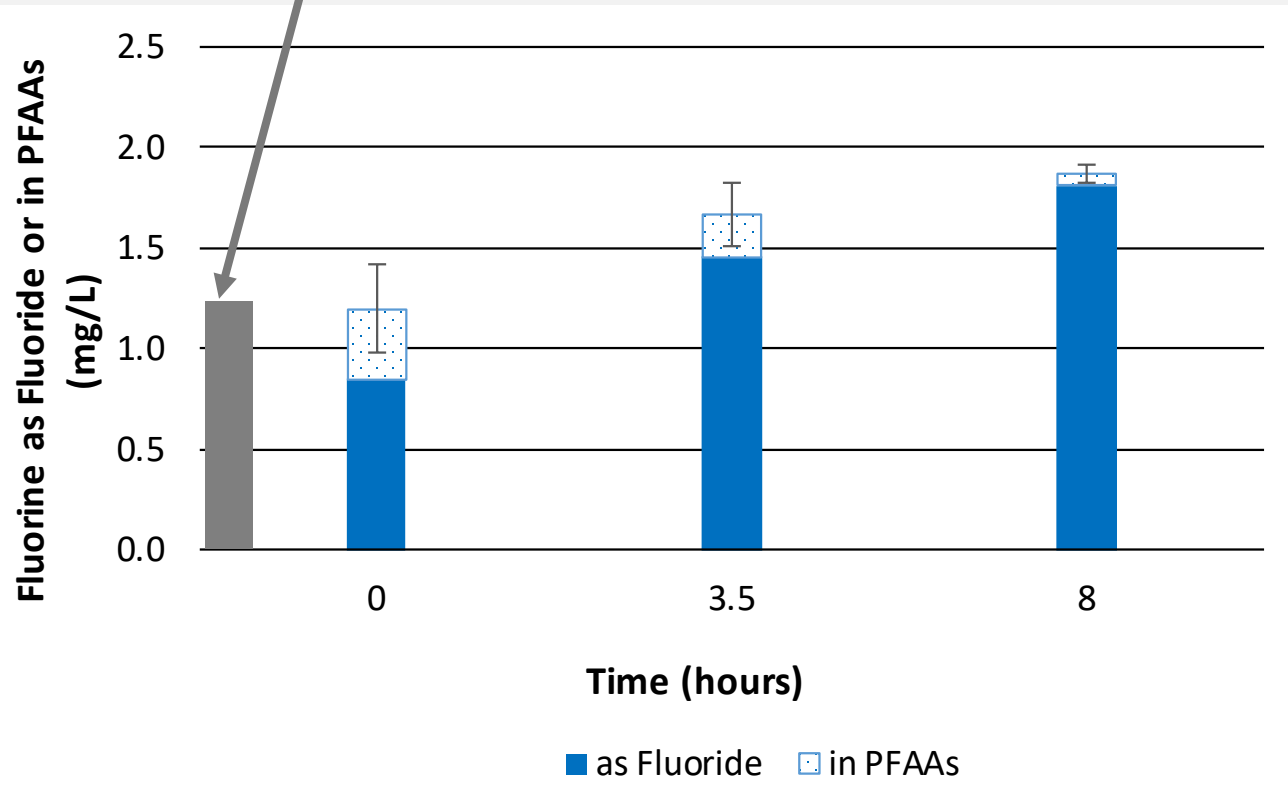
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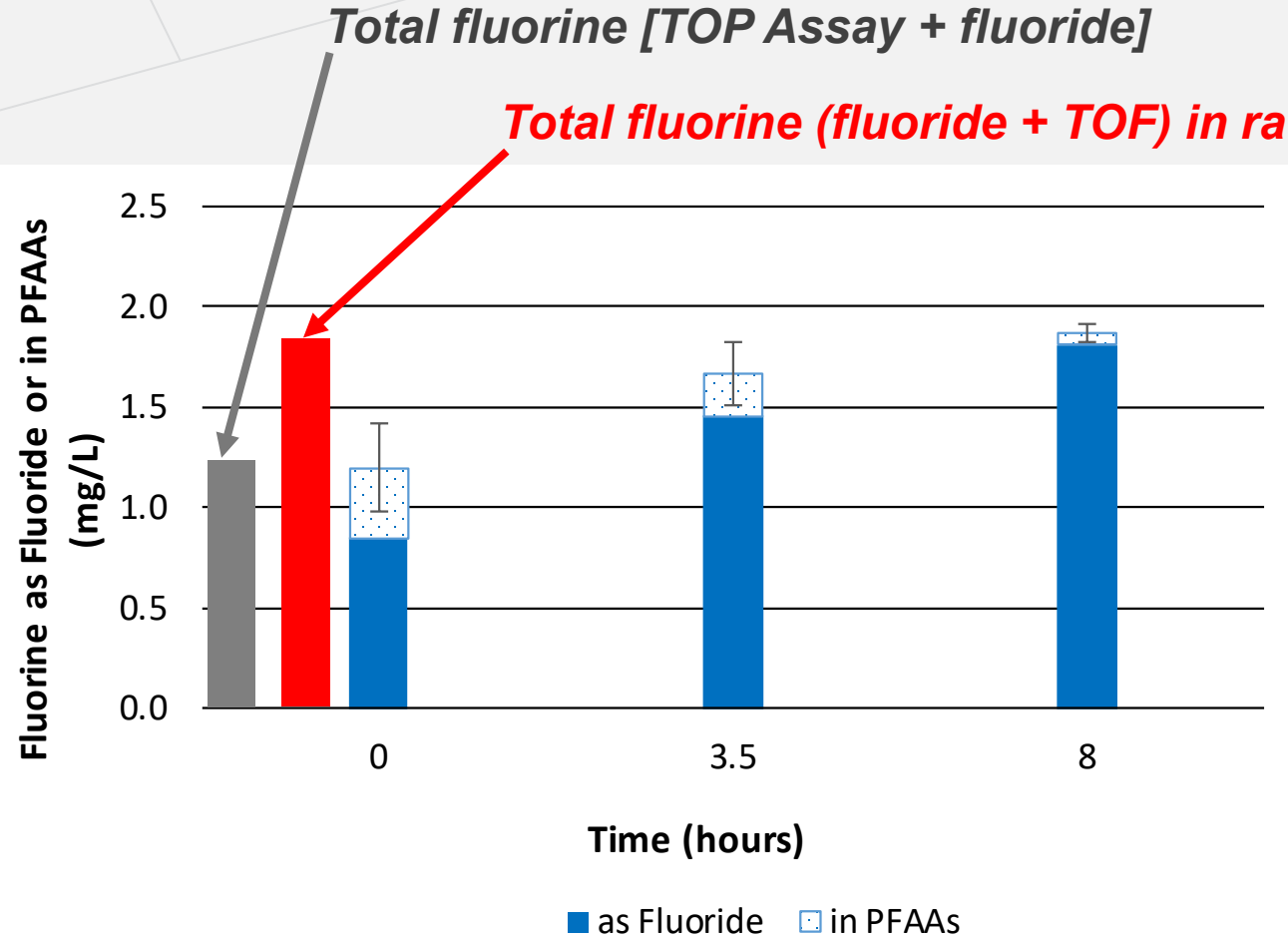
Fluorine Mass Balance during Electrochemical Treatment of AFFF-Impacted Groundwater

Total fluorine [TOP Assay + fluoride]



**TOP analysis and standard PFAS analysis
Did not capture ~65% of organic fluorine
present**

Fluorine Mass Balance during Electrochemical Treatment of AFFF-Impacted Groundwater



**TOP analysis and standard PFAS analysis
Did not capture ~65% of organic fluorine
present**

Conclusions

- Water geochemistry, co-contaminants, and treatment residuals can have a substantial impact on PFAS treatment using GAC or AER
- Bench scale RSSCTs provide value in assessing treatment
- AER regeneration fluid can be treated electrochemically
 - *Energy demand*
 - *F mass balance*

Questions?



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