



Civil & Environmental Consultants, Inc.

Destroying PFAS in Groundwater & Landfill Leachate

NEWMOA Technical Series

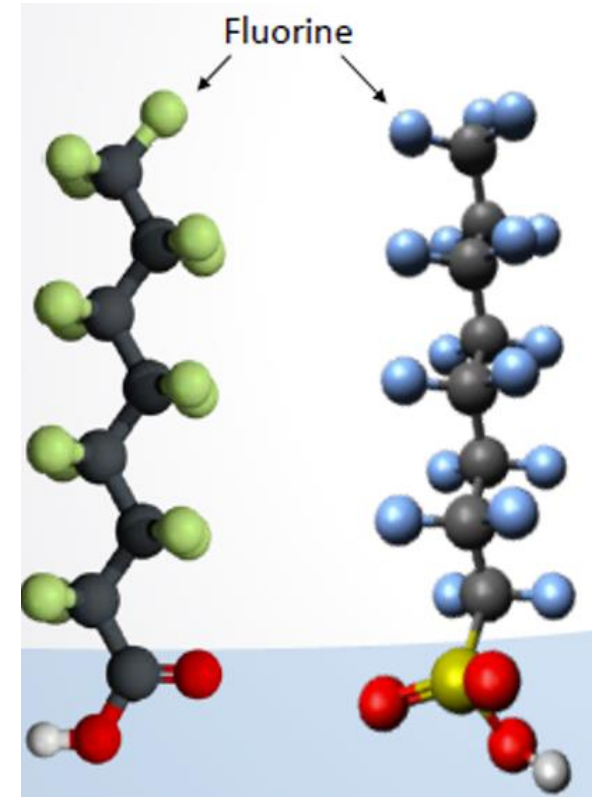
Ivan A. Cooper, PE, BCEE

Practical Implications for Industrial, Municipal,
Solid Waste Operations, and Facility Development

May 25, 2021

Agenda

- Treatment Technologies
 - Segregation – Adsorption
 - Segregation – Physical/Chemical
 - Destruction
- Case Studies
- Summary



Perfluorooctanoic acid (PFOA)

Perfluorooctanesulfonic acid (PFOS)

Ref: EPA

Treatment Technology Status

Field Implemented	Limited Application	Developing
<ul style="list-style-type: none">• Full Scale Operation• Multiple Sites• Multiple Designers• Well Document by Peers	<ul style="list-style-type: none">• Limited Sites• Limited Number of Designers• No Peer Review Literature	<ul style="list-style-type: none">• Laboratory research• Bench Scale Studies• No Field Demonstrations

PFAS Segregation and Destruction

- Few Process are single unit operations
- Commercial Status – **Full Scale** / **Limited** / **Developing or Laboratory**

Segregation – Adsorptive	Segregation- Physical Chemical	Destructive
Activated Carbon Granular Colloidal Ion Exchange Polymers Modified bentonite	Reverse Osmosis/Nano/Ultra Foam Fractionation Deep Well Injection Cementitious encapsulation Electrodialysis Electrocoagulation	Plasma Thermal Supercritical Oxidation Electrochemical Photochemical Oxidation/Reduction Persulfate Sonolysis UV Permutations Pyrolysis Mechanochemical Degradation



Treatment

- Different approaches for
 - Groundwater (Remediation or for Potable Use)
 - Leachate/Industrial Wastes
 - Residuals
 - Soils/Sludges
- Technologies Work on Some of the Compounds
- Site Dependent
- Long Chain vs. Short Chain PFAS vs. types of PFAS
- May Require Multiple Unit Operations



Current Water Technologies

(Usually Treatment Trains)

- Separation Technologies
- Most Amenable to Ex-situ Treatment
 - Activated Carbon
 - Resin
 - RO
 - Deep Well



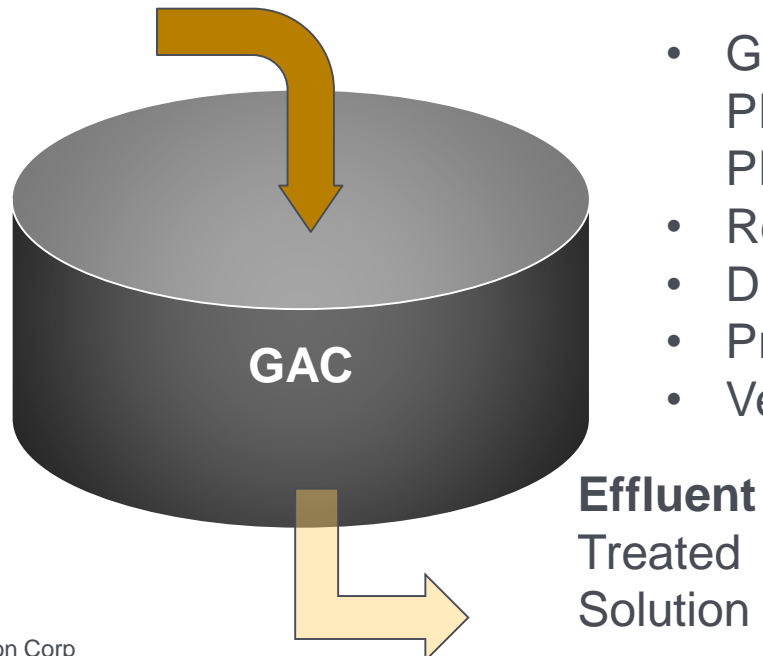
Source: Australian DOD 2018



Source: NH Business Review 2018v

Activated Carbon

- Granular Activated Carbon (GAC) Well Demonstrated
 - Bituminous GAC – increasing full scale installations
 - Competing Organics fill absorption sites



- GAC effective for removal of long-chain PFAAs, but not well on short-chain PFAAs
- Removal of precursors less effective;
- Drinking Water/Groundwater ok
- Pretreatment needed for leachate
- Very Short Bed Volume Life for Leachate

General Comments:

Typically operate downflow

Typically Empty Bed Contact Time (EBCT) is in **minutes**

Typical Superficial Velocities:
2-5 gpm/ft²

Isotherm testing initially done for feasibility

Accelerated Column Test (ACT)/Rapid Small Scale Column Test (RSSCT) or pilot performed to validate system design

Some usage rates/performance can be computer modeled in water

GAC can be reactivated once it has been used

GAC Adsorption

- With GAC, adsorption occurs on the surface of the interior graphite platelets
- Exhausted GAC reactivated in a furnace destroys the adsorbents - produces a reusable product – but, air emissions?
- Blunt Hammer Adsorption
 - PFAS/VOC/Organics/etc.
 - Long Chain better than short chain (sometimes)

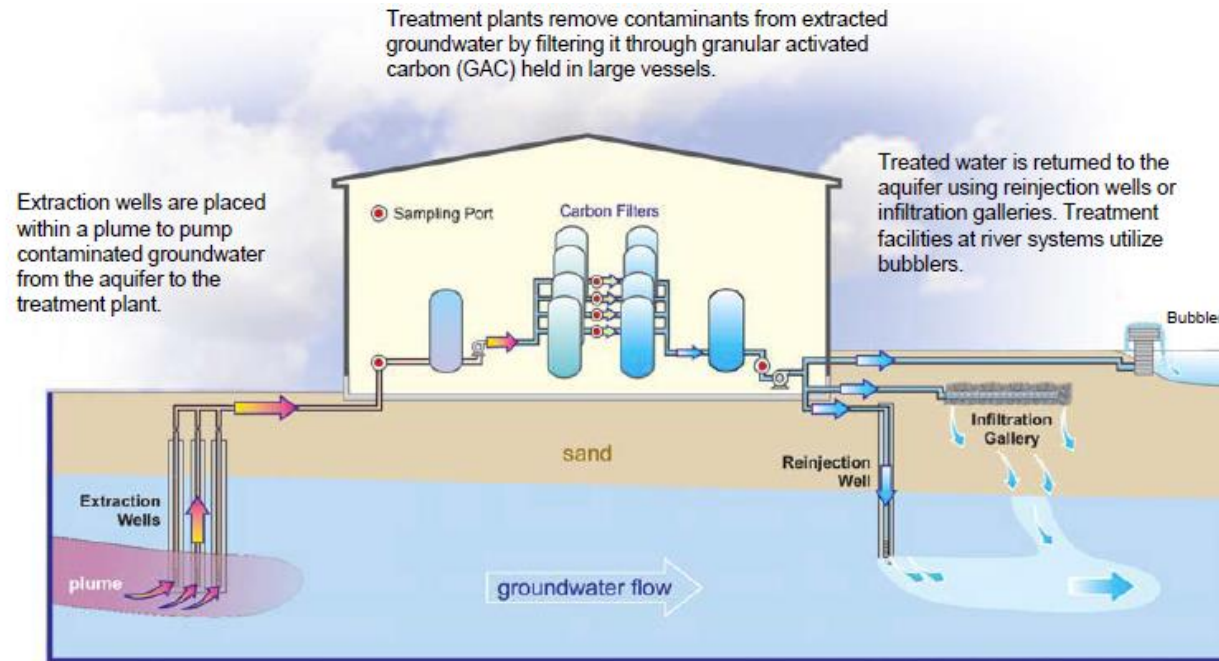


Courtesy: Calgon Corp



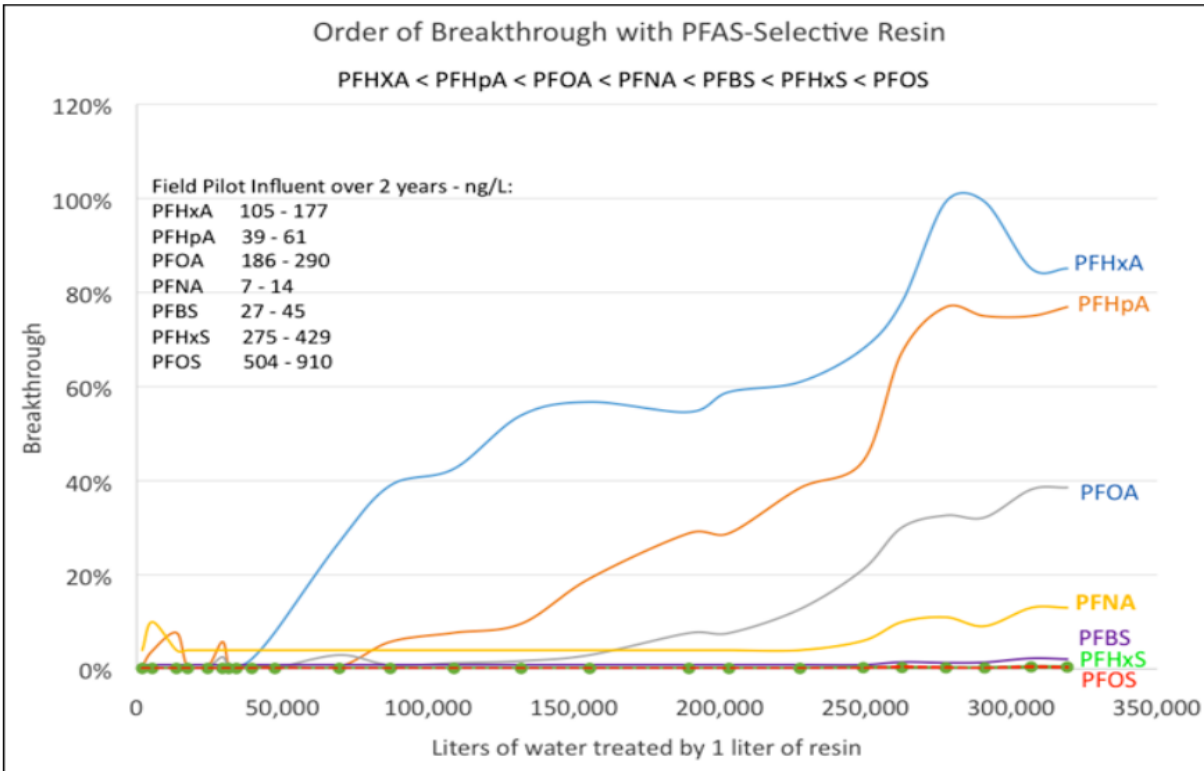
GAC PFAS Adsorption

- GAC has been in use at sites for groundwater treatment for many years
- Spent GAC can be successfully reactivated from this service for a minimum of waste generation
- As is typical of GAC adsorption, smaller and lower formula weight compounds tend to adsorb less strongly than larger, heavier compounds with similar structures.



Courtesy USAF – Jt. Base Cape Cod

IX - Single-Use Selective Resin or Regenerable Media + Incineration



Courtesy Purolite

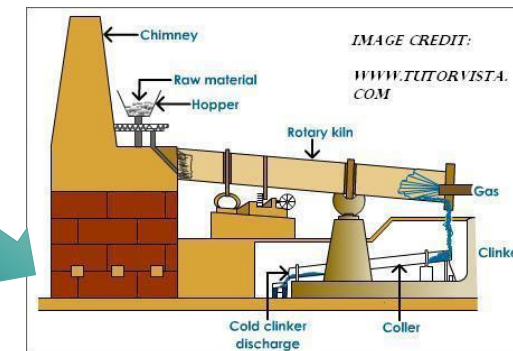
Short Contact Time ~3 mins +
Simple & Effective - Operator Preferred.

PFAS in water



PFAS –free water

Cement Kiln Incineration
1400°C to 2000°C

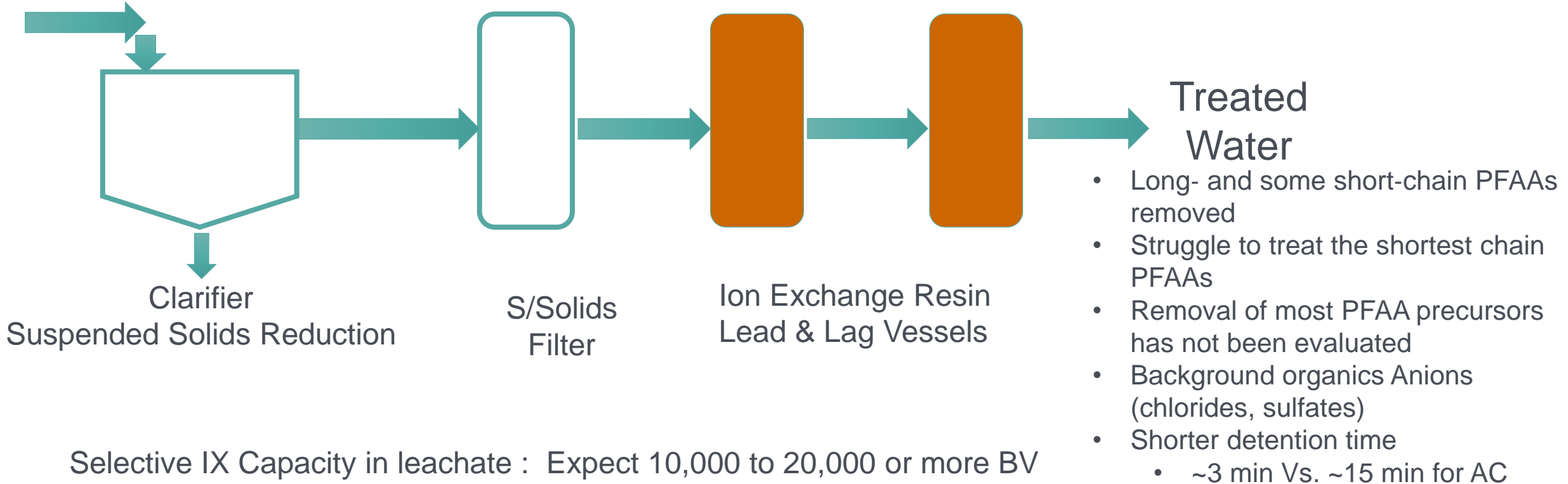


PFAS loaded resin
Regeneration or

Complete Destruction of PFAS ????

Groundwater Process Flow Scheme Using Ion Exchange

Contaminated Groundwater

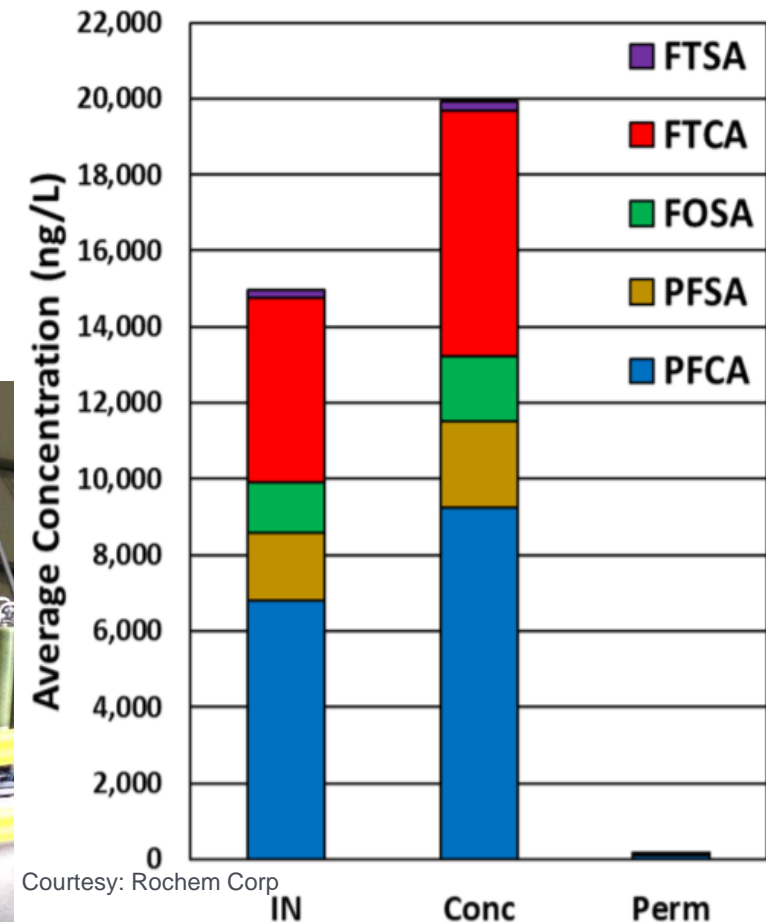


Courtesy Purolite, Inc.



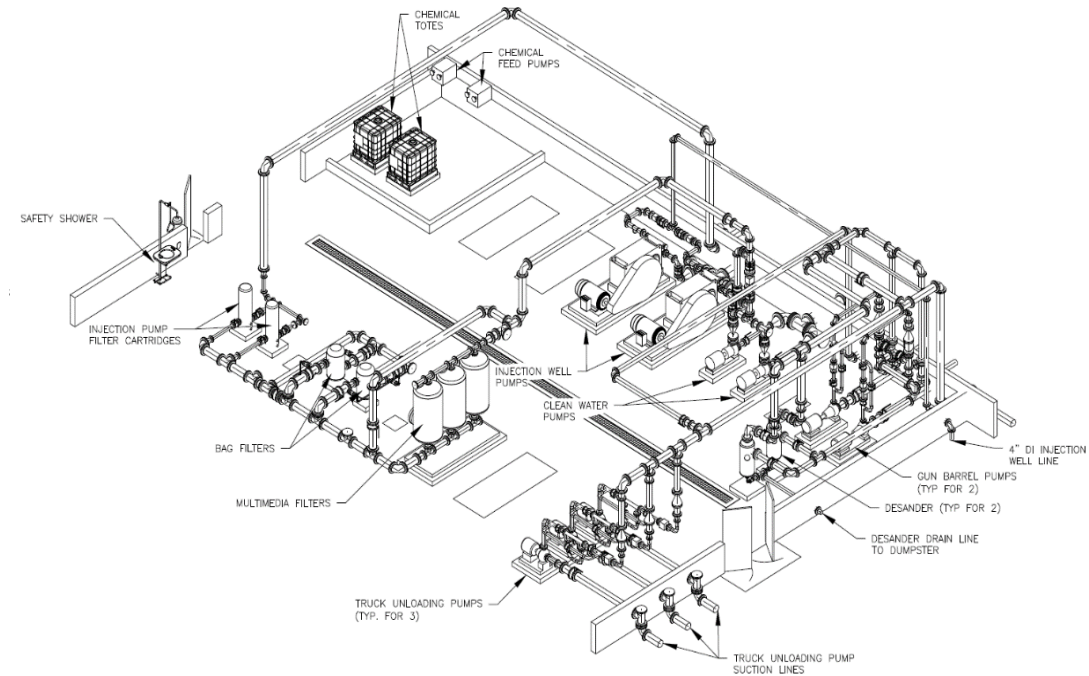
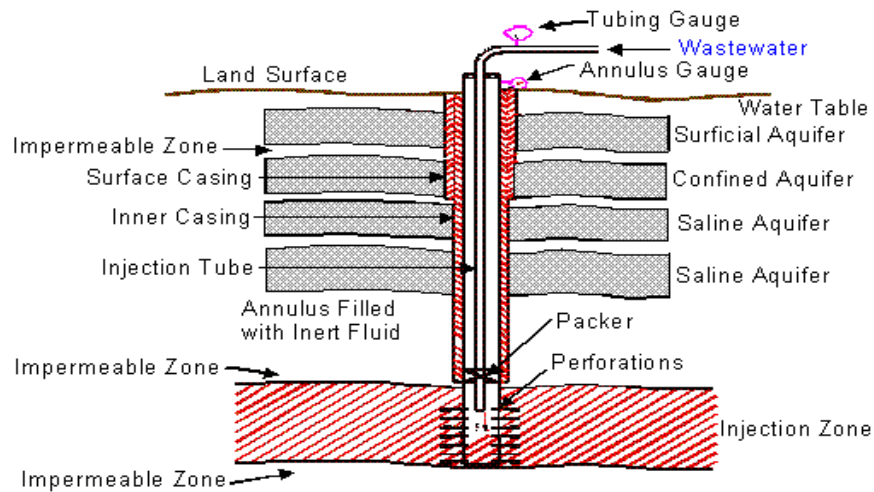
Reverse Osmosis

- Membrane Based Separation Process. 99.9% removal +/-
- Separates Water from Organic and Inorganic Compounds.
- Effluent for reuse or disposal.
- What to do with Reject???
 - Recirculation returns the contaminants to the landfill.
 - Solidification –
 - Evaporation – Crystallization
 - Heat needed
 - Air Emissions
 - Other – Plasma, etc.



Deep Well Injection

- Depends on Geology, Receptors, Seismicity
- Long, Expensive Permit Time
- Filtration, Ions, High Pressure Pumps



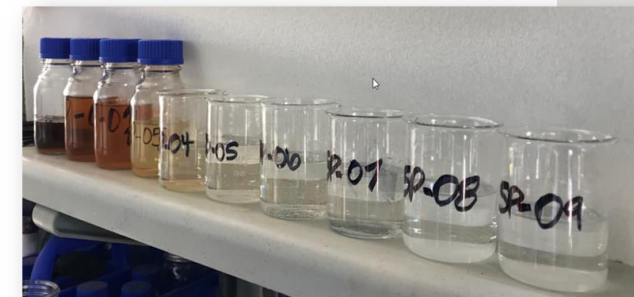
Electrocoagulation Leachate Solution

- HTX Solutions Service Proposed at cost per gallon
- Patented Electrocoagulation Technology
- Combined pre and post treatment
- Removes most PFAS as concentrated PFAS liquid
- Final polishing of PFAS to non-detect levels with GAC or IX resins
- Produces >90 gallons effluent per 100 gallons of leachate processed
- Includes Sequestration Technology transforms residuals to a solid, non-leachable form for permanent disposal into landfill

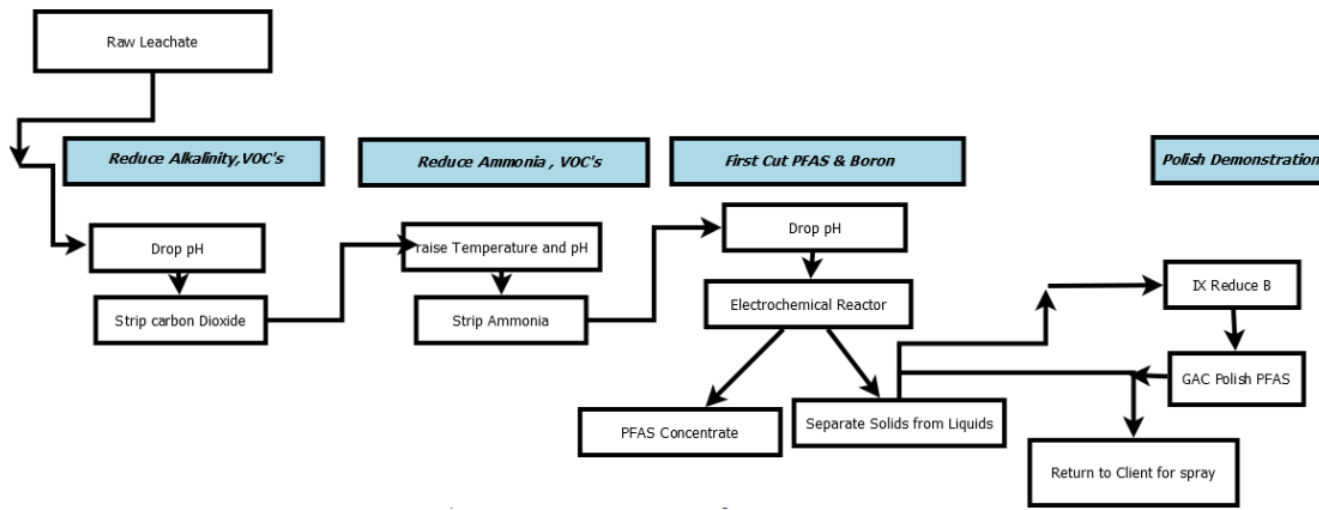
Pilot test at Minnesota Landfill



Raw Leachate (L) to Treated Leachate (R)



Courtesy HTX Corp.

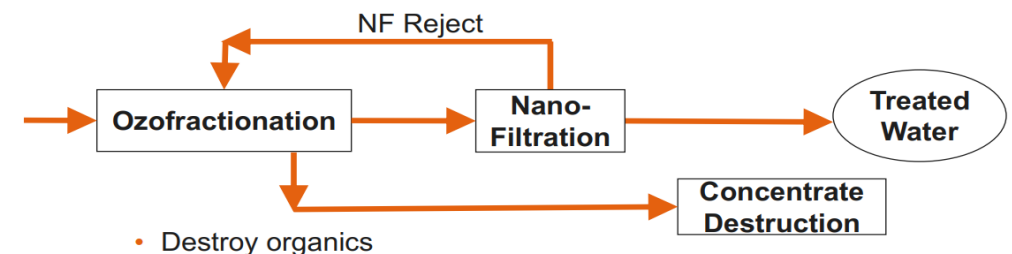


Ozofractionation – Separation Techniques

- Ozofractionation full scale to separate and concentrate PFASs
 - OPEC
 - Evocra ozofractionation
- Ozofractionation – separation on ozone / air microbubbles (as foam) due to PFAS surfactant properties
- Micro-bubbles of ozone extracts 95% long & short chain
 - Degrade hydrocarbons.
 - Ozone may treat co-contaminants

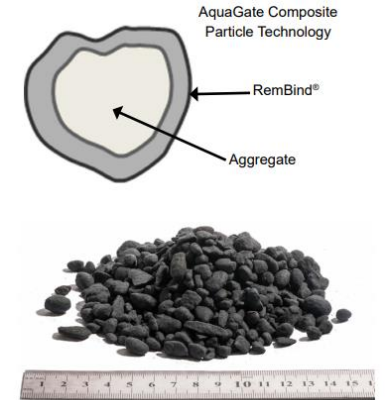


Courtesy Arcadis

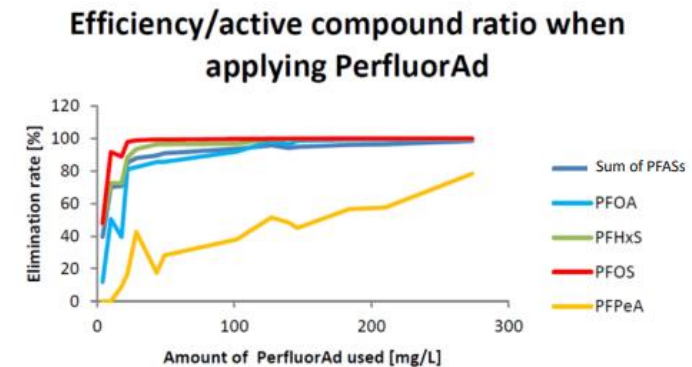


Adsorbents Exsitu and Insitu

- Cetco – Fluoro Sorb – organically modified Bentonite
- Tsang – Northwestern Univ.
 - Cyclopure – Northwestern Univ. and Purolite - sugar based dextrose molecule that can adsorb PFAS
 - Polymer networks attach to cellulose biocrystals in a packed bed similar to activated carbon. Flushing with chemical rinse results in a concentrated liquid – then disposal.
- Chalkers, Flinders Univ. (Australia)
 - Modified Waste Cooking Oil adsorbent
 - Canola oil polysulfide as support material for powdered activated carbon
 - 150 ppt to 23 ppt in lab test
- Rembind™ – soil & GW (Ziltek)
 - Act Carbon/Al Hydroxide/Organic Matter and additives
 - Short & Long chain removal – 60 min retention time
 - 2,000 ug/g PFOS
 - Remove by precipitation/filtration/act carbon polishing
- MatCare™
 - Blends of modified clay sorbents (CRC Care)
- PLUMESTOP™
 - Colloidal Liquid Activated Carbon (Regenesis)



Courtesy, Ziltek



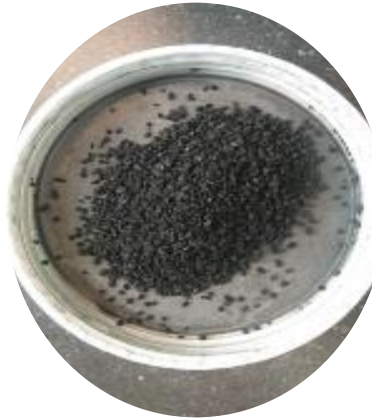
Courtesy, Gary M. Birk, Tersus Environmental

Four Adsorbents

FLUORO-SORB®
200 adsorbent



GAC



Hardwood Biochar



Ion Exchange Resin



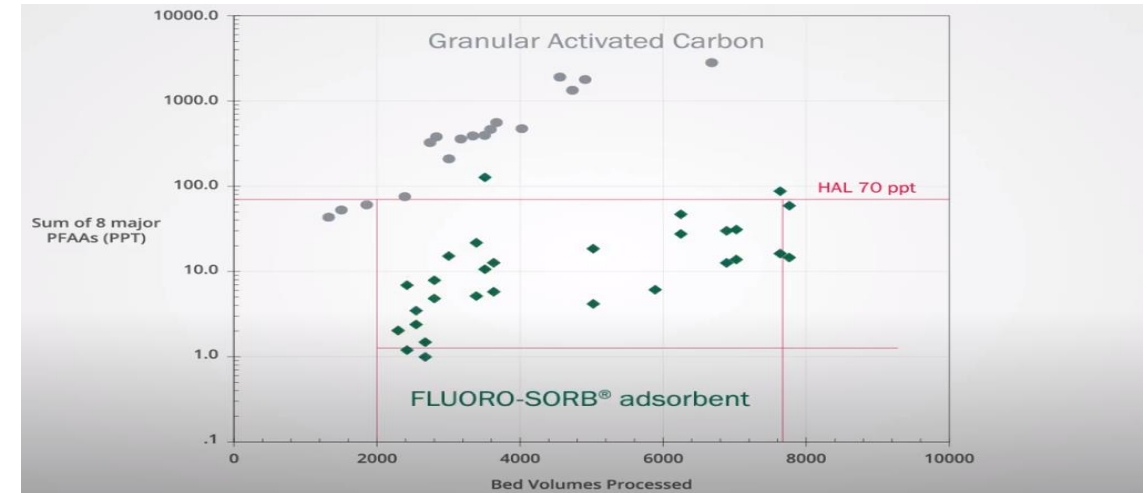
Relative Adsorbance?

Courtesy Cetco

Modified Bentonite

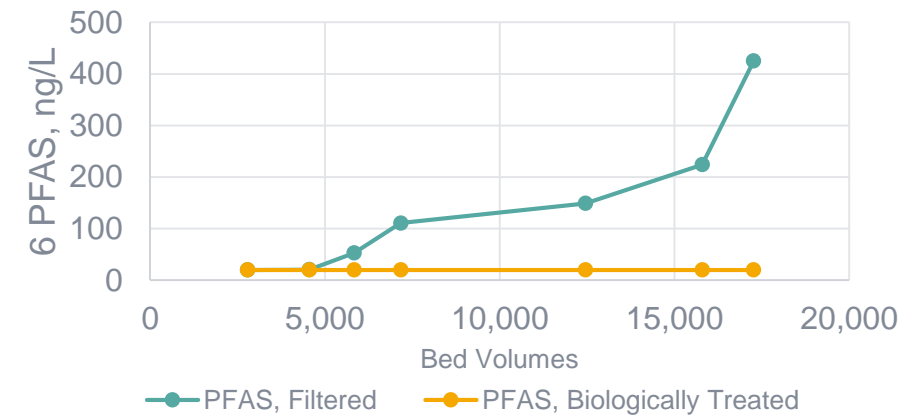
(Adsorbent)

- Effective on groundwater
- Bench test on Groundwater
- Minimal pretreatment
- PFOS, PFAS >99% removal
- Longer bed volume than GAC
- Spent media fixation/disposal
- Pilot tests on leachate
- Susceptible to foulants



Modified Bentonite PFAS Effluent

Courtesy: Cetco



Supercritical Water Oxidation

- Water above 705°F and 3,200 lbs/in² - Rapidly destroys PFAS
- >99.99% removal under 10 seconds or less
- If organics, no additional fuel needed
- Creates HF – needs neutralization
- Tests 99+% reduction in landfill leachate for 12 PFAS : 3,600 ng/L to 36 ng/L (Jama et al 2020)
- Battelle building a mobile trailer for 3,500 gal/day

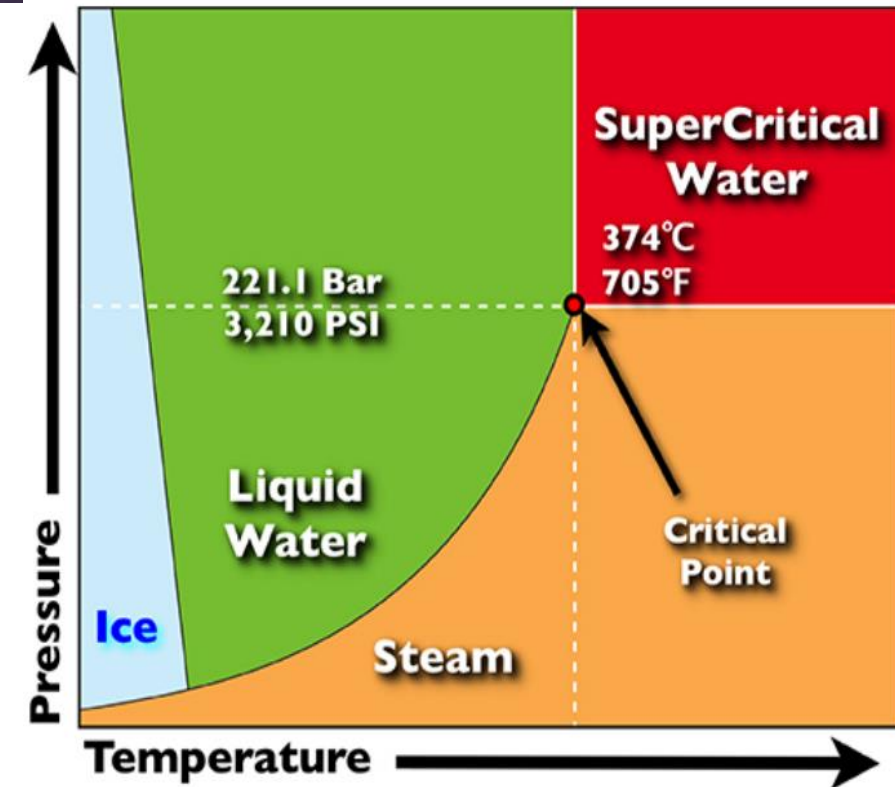
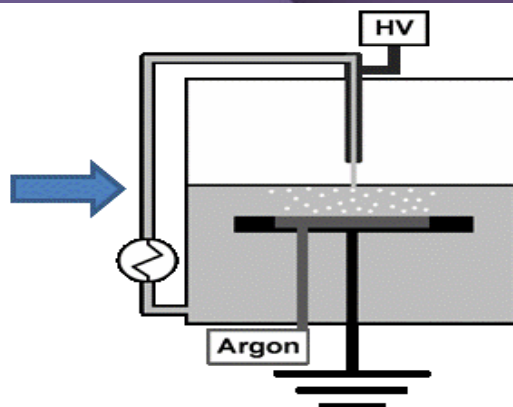


Figure 1. SCWO reactions occur above the critical point of water. Image credit: Jonathan Kamler.

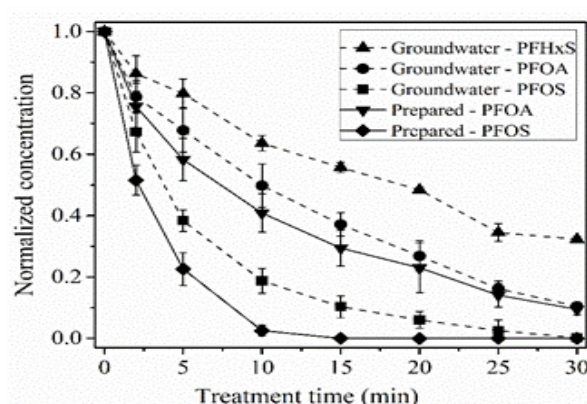
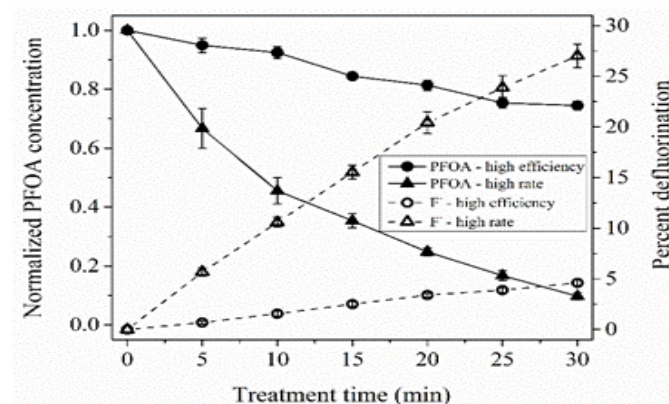
EPA, Jan 2021

Plasma PFAS Transformation

Bench-scale enhanced contact plasma reactor



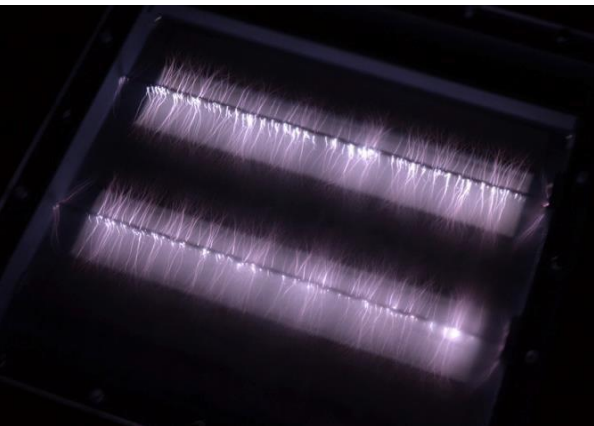
Plasma produces aqueous electrons and H radicals which are capable of chemically degrading PFASs



G. R. Stratton, F. Dai, C. L. Bellona, T. M. Holsen, E. R. V. Dickenson and S. Mededovic Thagard, “**Plasma-based water treatment: Demonstration of efficient perfluorooctanoic acid (PFOA) degradation and identification of key reactants**” Environmental Science & Technology, 2016, accepted.

Major byproducts: fluoride ions, fluorinated gases and shorter-chain PFAAs

Plasma



Solid-phase extraction

Compound	C ₀ min (μg/L)	C ₆₀ min (μg/L)	Removal (%)
Perfluorooctanoic acid (PFOA)*	0.89	0.0035	99.6
Perfluorooctane sulfonate (PFOS)*	0.18	0.0026	98.5
Perfluoroheptanoic acid (PFHpA)	0.11	0.0002	99.8
Perfluorohexane sulfonate (PFHxS)	0.32	0.0041	98.7
Perfluorohexanoic acid (PFHxA)	0.27	0.024	91.1
Perfluoropentanoic acid (PFPPnA)	0.22	0.16	26.4

Treatment of contaminated groundwater (naval research site, Warminster, PA)

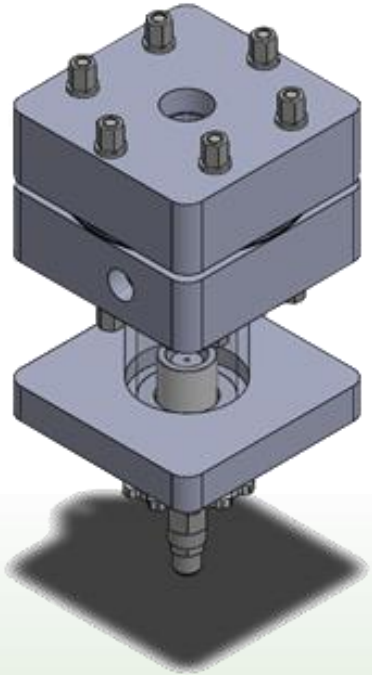


PFOA & PFOS
concentration was reduced
by at least 75% within one
minute of treatment

Treatment efficiency is 15 times greater than in the bench-scale reactor. The overall treatment efficiency is significantly higher compared to leading alternative treatment technologies.

Courtesy of Selma Mededovic Thagard, Clarkson University and John Van Winkle, 88th Air Base Wing Public Affairs

PLASMA VORTEX

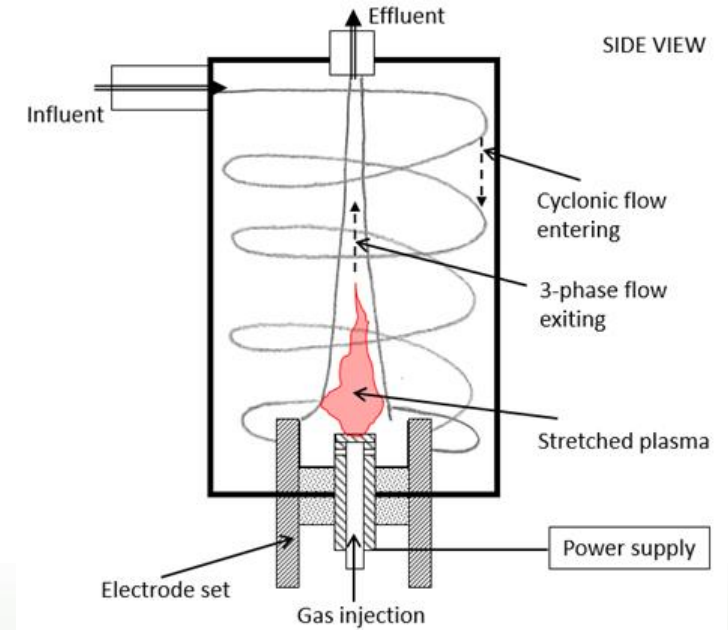
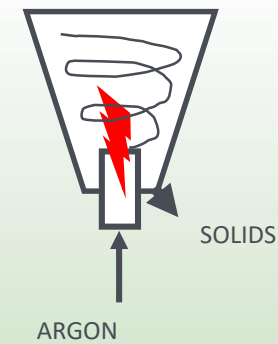


PLASMA HYDROCYCLONE

WATER ENTERS TANGENTIALLY AT THE TOP, SPINS DOWN, THEN EXITS AT THE CENTER TOP FORMING A REVERSE VORTEX TORNADO FLOW.

ARC GENERATOR

POWER SUPPLY CONNECTED TO A PROPRIETARY ELECTRODE SET, INJECTING GAS, IGNITES PLASMA AND STRETCHES PLASMA THROUGH THE ARC REACTOR.



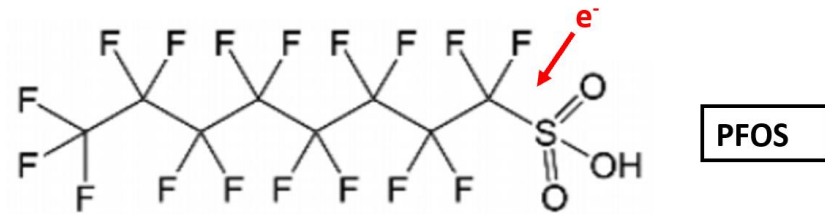
CYCLONIC SEPARATION OF SOLIDS

RECIRCULATION OF PLASMA CARRIER GAS (ARGON)

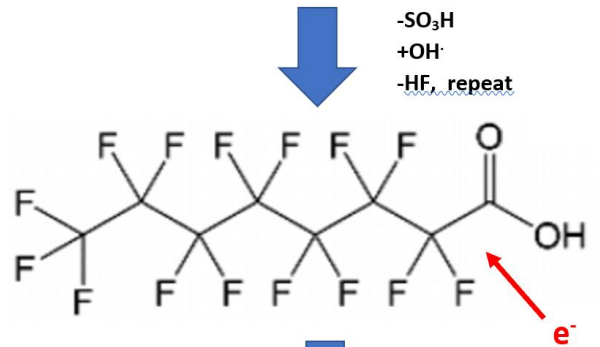
ONVECTOR



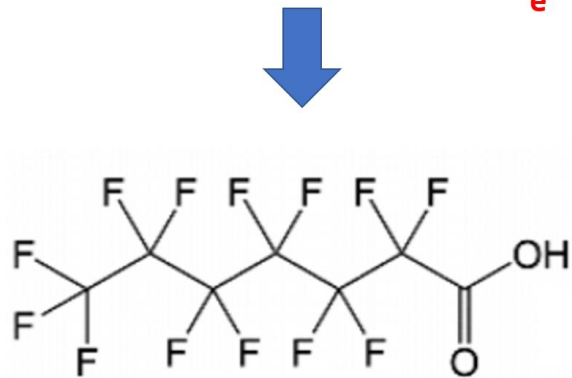
Possible PFAS Degradation by Non-Thermal Plasma



PFOS



PFOA

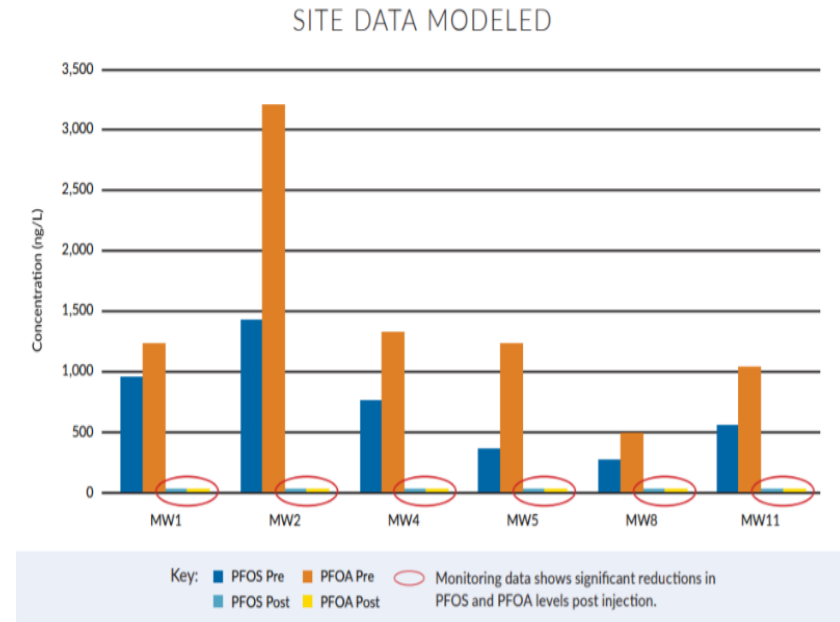
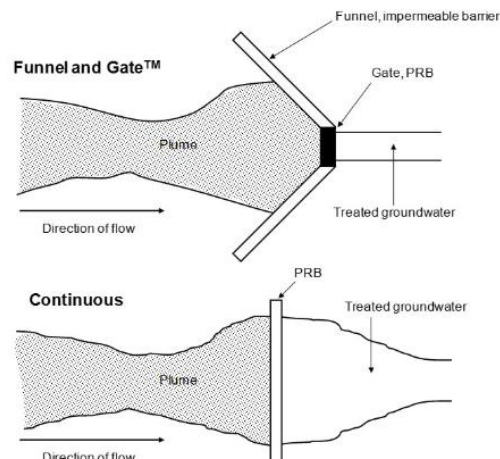
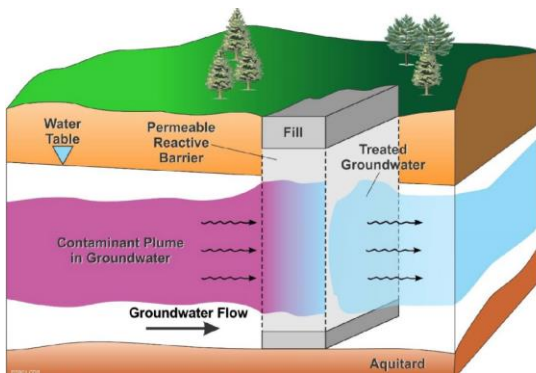


PFHpA

- Free and hydrated electrons in plasma (reductive reactants) can break C-F bonds due to their very high energy and very low mass
- Typical degradation pathway: sulfonates convert to carboxylic acid forms, carboxylic acids break down “one carbon atom at a time”
- Degradation pathways suggested by Onvector; possibly resultants of precursor conversions?
- Reactions are rapid until perfluorobutanoic acid (PFBA) is formed; PFBA degrades more slowly
- Near-complete degradation produces dissolved fluoride anion, small amounts of gaseous fluorocarbons, trifluoroacetate ion (TFA)

In-Situ Groundwater Treatment

- Colloidal GAC
- Injection and stabilize PFAS – Permeable Reactive Barrier (PRB)
- Cut-off wall versus Funnel & Gate



Courtesy REGENESIS: [https://clu-in.org/conf/tio/DCHWS10/slides/3Slide_Presentation_for_Ryan_Moore_\(YM\),_REGENESIS.pdf](https://clu-in.org/conf/tio/DCHWS10/slides/3Slide_Presentation_for_Ryan_Moore_(YM),_REGENESIS.pdf)

Grayling, MI – WWII Army Airfield
130 ng/L PFAS + PCE

Residuals Technologies

- Liquid Destruction / Disposal
 - Incineration
 - Supercritical Oxidation
 - Electro Chemical Oxidation
 - Reductive Defluorination Technology
 - Plasma
 - Hazardous Waste Landfill
- Adsorptive Media
 - Cementitious S/S (In Landfills or Holcim/ADC)
 - Incineration
 - Hazardous Waste Landfill

PFAS Contaminated Media and Wastes

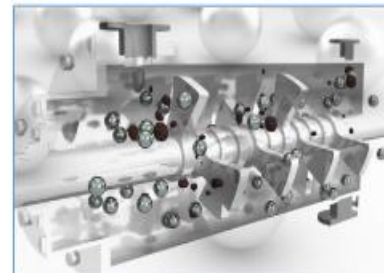
- Fixation
- Incineration
- Electrochemical oxidation
- Pyrolysis and gasification
- Supercritical Water Oxidation
- Mechanochemical Degradation



Mechanochemical Treatment

Works by:

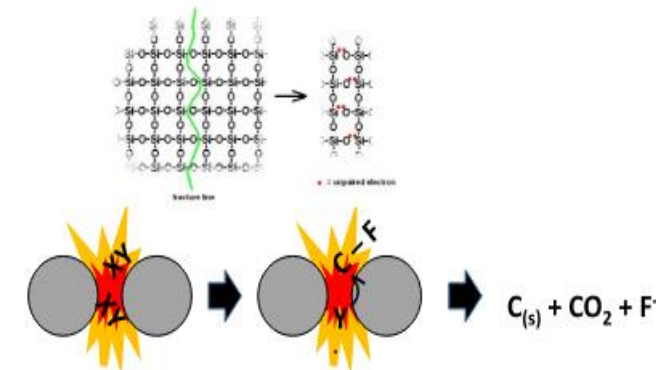
- Introduction of dry solids into a ball mill
- Co-milling reagents: Al, Fe, SiO₂, CaO, MgO, Al₂O₃, KOH, NaOH, MnO₂, TiO₂
- High energy ball impacts fracture solids generating localized high temperatures and radicals that react and breakdown organic molecules
- Technology derived from Persistent Organic Pollutants (POPs)-contaminated soil treatment
 - EDL (NZ) showed >99.8% DRE of PCBs in 45 min (US Navy, Hunters Point, 2006).



Bulley, M.; Black, B. EDL

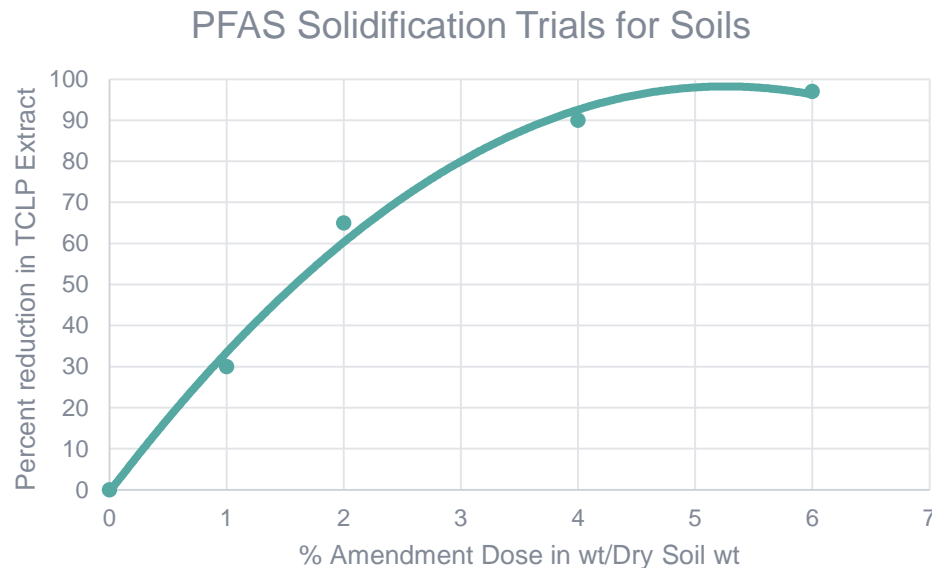
Status:

- Contract with EDL (New Zealand)
 - AFFF impacted soil study
 - >99% destruction of targeted PFAS
 - AFFF destruction study
 - AFFF added to sand
 - >99% destruction of targeted PFAS



Soil and Sludges PFAS Stabilization

Tests by Dan Cassidy, Western Michigan University - 6% dose Fluoro Sorb achieved < 70 ppt [PFOA+PFOS] in leachate in all soils using TCLP Test.



<https://www.waste360.com/landfill/new-leachate-treatments-tackle-pfas>

Techniques:

Mixture of generic S/S amendments known to sorb PFAS*:
Powdered activated carbon (PAC),
Iron oxide (Fe₂O₃) powder,
Montmorillonite clay,
Ground-granulated blast-furnace slag (GGBFS), and
Portland cement (PC)
Fluoro Sorb

Disposal:

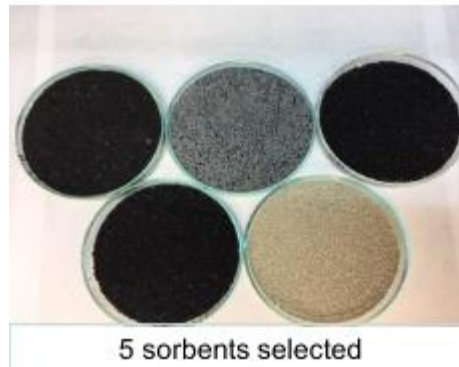
Landfill
Alternate Daily Cover

[PFOS] = 14,000 - 100,000 ng/Kg
[PFAS] = 2,500 - 17,000 ng/Kg

Tested with Fluoro Sorb from Cetco

In-Situ Stabilization of PFAS Soils

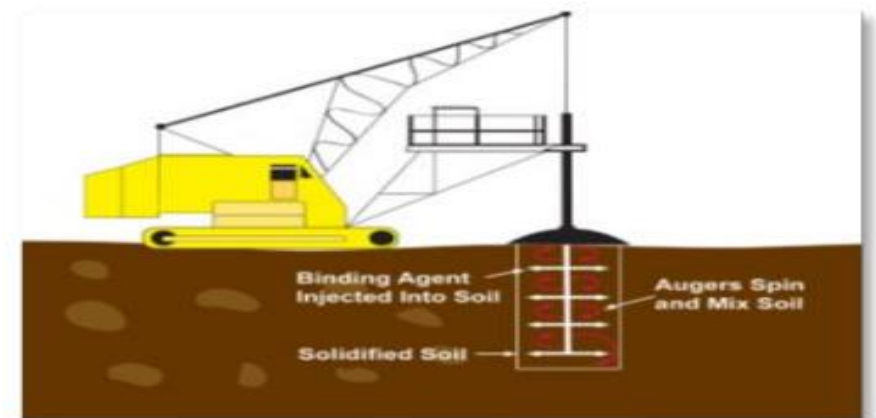
- Solidification/Stabilization (S/S) used at a number of Superfund sites
- Immobilizes and encapsulates contaminants
- May be beneficially used when cement is used as S/S agent
- Low Porosity in matrix keeps PFAS out of Surface and Groundwater
- EPA Testing 5 sorbents
 - GAC
 - Biochar
 - Fe amended biochar
 - 2 mineral binders



https://cfpub.epa.gov/si/si_public_file_download.cfm?p_download_id=538693

Installation Technologies:

- Trencher
- Excavators
- Soil Mixing
- Injection
- Lesser means – vibrating beam; hydraulic/pneumatic fracturing

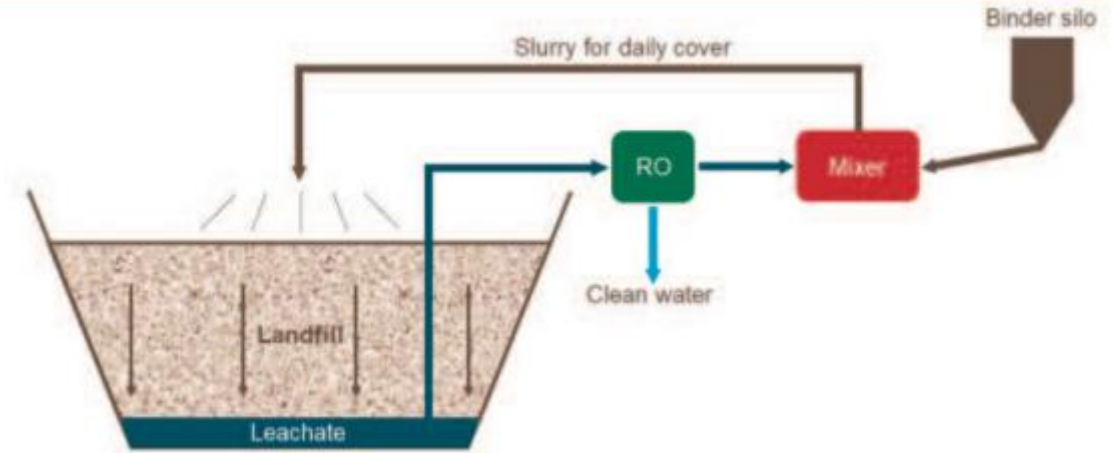


EPA Testing at Superfund Sites

Fixation of Residuals

(Holcim/Lafarge)

- Proprietary cement binder
- No free liquid (Paint Filter Test)
- Friable for use as Alt Daily Cover
- SPLP extracts 1.9 – 3.8 ng/L



Courtesy: Holcim/Lafarge

Case Study 1 - Foam Fractionation



AFFF
Groundwater
Contamination

Oakey Army Air
Force Base SAFF
Removal System –
Queensland,
Australia

Courtesy: OPEC

Oakey SAFF Performance – Groundwater

Oct 2019 – Oct 2020

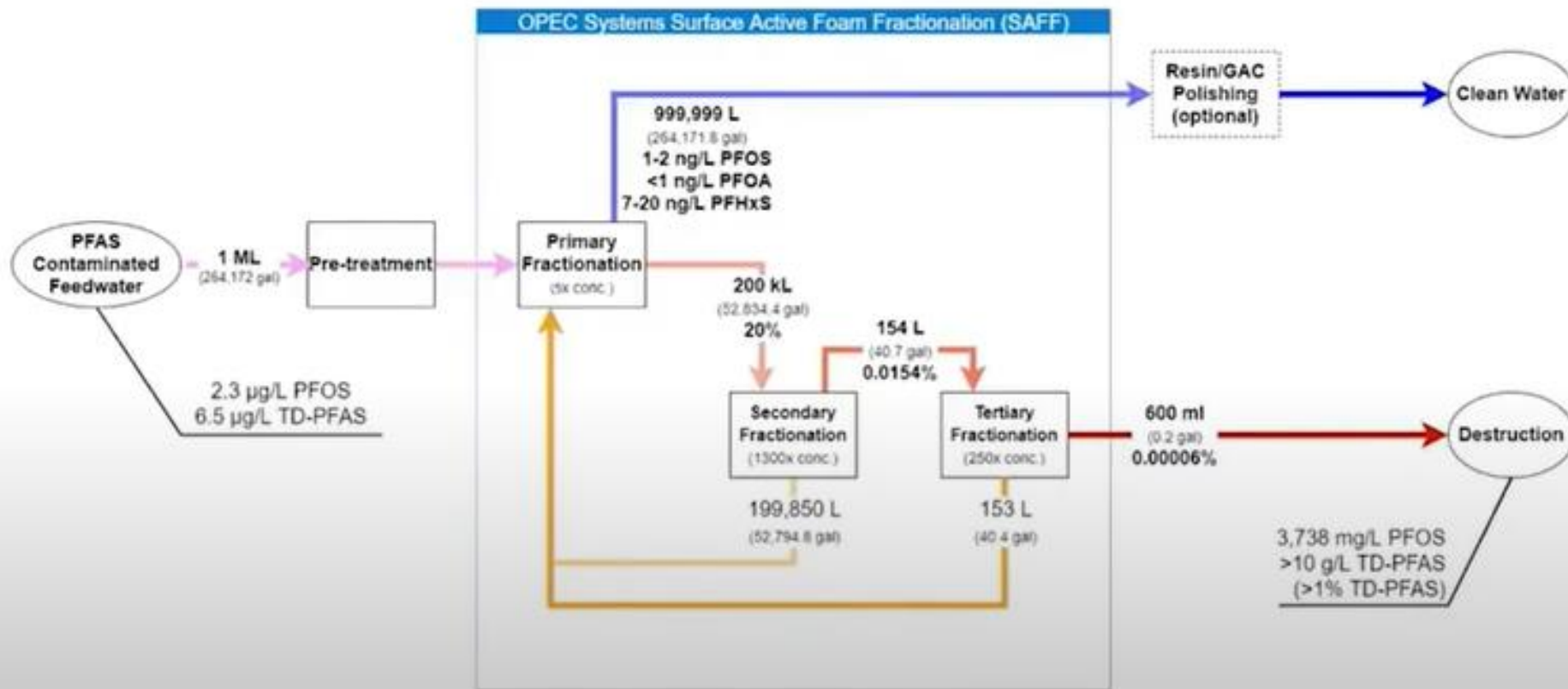
Aust. & NZ NEMP (2020) PFAS Suite ⁽³⁾	Removal Percentages (%R)			Treatment Results (Field Trial)		
	Predictive Desktop Audit ⁽¹⁾	15L Bench- Scale Testing ^(1,4)	Full-Scale Field Trial Removal Results ⁽⁴⁾	Feedwater Conc. ⁽²⁾ (ng/l)	Criteria (ng/l)	Treated Water Results (ng/l)
PFOS	98-99%	98% ⁽⁴⁾	99.8% ⁽⁴⁾	2,790	70	< 4
PFOA	98-99%	98% ⁽⁴⁾	99.8% ⁽⁴⁾	480	560	< 1
PFHxS	95-97%	97% ⁽⁴⁾	98.4% ⁽⁴⁾	1,030	70	< 17
Combined PFOS + PFHxS	96-98%	97-98% ⁽⁴⁾	99.1% ⁽⁴⁾	3,810	70	< 11
8:2-FTS	100%	98% ⁽⁴⁾	100% ⁽⁴⁾	32	-	< 1
PFDA	100%	98% ⁽⁴⁾	98.8% ⁽⁴⁾	156	-	< 3
PFNA	100%	98% ⁽⁴⁾	100% ⁽⁴⁾	116	-	< 1
6:2-FTS	100%	98% ⁽⁴⁾	100% ⁽⁴⁾	100	-	< 6
PFHpS	95%	75% ⁽⁴⁾	80.8% ⁽⁴⁾	104	-	< 20
PFHpA	95%	70% ⁽⁴⁾	81.5% ⁽⁴⁾	367	-	68
PFHxA	<50%	51% ⁽⁴⁾	46.7% ⁽⁴⁾	755	-	402

Courtesy: OPEC



Oakey Field Test May 2019 – April 2021

SAFF® Concentration Process (AACO)



Foam volume
reduction by
vacuum process

Courtesy:OPEC



Case Study 2 – LF Foam Fractionation

Telge LF- 250,000 L/Day (66,000 gpd)

System inside 40-foot container, Insulated

- Pretreatment and Foam Fractionation combined
- 4 treatment vessels
- Batch operation
- Separation Stage and enrichment stage
- Effluent single ppt
- Concentrate to tote for off-site disposal



HMI controls stage timing,
power, cycles, remote operation,
reporting

3 stages of
Foam
Concentration
Stage



Courtesy: OPEC



Foam Fractionation Results Telge LF (Stockholm, Sweden)

PFAS Compound	Removal Rate % Predictive Model	Removal rate % Telge miniSAFF 15 min	Average Removal rate % Telge SAFF40 19 min (15 000 m ³)
PFDA (Perfluordekansyra)	100%	80%	69%
PFNA (Perfluornonansyra)	100%	97%	98%
6:2 FTS (Fluortelomer sulfonat)	100%	73%	98%
PFOA (Perfluoroktansyra)	100%	100%	100%
PFOS (Perfluoroktansulfonsyra)	100%	98%	99%
PFHxS (Perfluorhexansulfonsyra)	97%	99%	98%
PFHpA (Perfluorheptansyra)	67%	95%	94%
PFHxA (Perfluorhexansyra)	20%	8%	44%
PFPeA (Perfluorpentansyra)	24%	0%	11%
PFBA (Perfluorbutansyra)	21%	0%	3%
PFBS (Perfluorbutansulfonsyra)	22%	0%	24%

OPEX Costs for Removing PFAS from Landfill Leachate:
SAFF40 case study after two months recycling leachate from a Telge landfill facility in Sweden

Labour – AUD \$0.08/m³ (treated)

Consumables - ZERO

Energy – AUD \$0.084/m³ (treated)

Waste – AUD \$0.0165/m³ (treated)

Courtesy: OPEC



Case Study 3 – Reverse Osmosis

Orchard Hills Landfill Leachate



MSW Oct 25, 2018; Pat Stanford, Rochem

Previously:
25,000 gpd to LF gas evaporator
Excess hauled
Excessive costs

Reverse Osmosis:
80,000 gpd 2 Rochem Units
Residuals returned to landfill
Landfill gas now for energy production

Reverse Osmosis PFAS Removal

OHSL – Reverse Osmosis System



Rochem, EGLE, and
MWRA Landfill Leachate
PFOA and PFOS Study,
March 2019

Compound (ng/l)	Leachate	RO 1 Permeate	RO 2 Permeate	Rejection
Perfluorobutanesulfonic acid (PFBS)	280	<2	<1.9	>99.3%
Perfluorobutanoic acid (PFBA)	1100	5	<1.9	>99.8%
Perfluoroheptanoic acid (PFHpA)	480	<2	<1.9	>99.6%
Perfluorohexanesulfonic acid (PFHxS)	690	<2	<1.9	>99.7%
Perfluorohexanoic acid (PFHxA)	2100	7.8	<1.9	>99.9%
Perfluorooctanesulfonic acid (PFOS)	200	<2	<1.9	>99.1%
Perfluorooctanoic acid (PFOA)	820	2.5	<1.9	>99.8%
Perfluoropentanoic acid (PFPeA)	880	2.7	<1.9	>99.8%
Total	6550	18	<1.9	>99.9%

Case Study 4 – Modified Bentonite

Comox, BC/ Civilian Regional Airport and Wing 19 Canadian Air Force

- Military Installation and FFTA



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www.pspc-spac.gc.ca

Public Services and
Procurement Canada

Services publics et
Approvisionnement Canada

Canada

Project Objectives:
Remove/Stabilize source zone PFAS
contaminated soil;
Rebuild the FFTA



Source: Comox FFTA Source Control Project; www.pspc-spac.gc.ca

Comox Project Scope

MAJOR SCOPE ITEMS

- Excavation
- Transportation
- Destruction and Disposal
- Stabilization
- Backfill
- FFTA Design/Construction
- Bioswale Design/Construction
- Water Treatment

PFAS STABILIZATION

- Objective: reduce PFAS mobility in the environment and by binding contaminants in place reduce groundwater and surface water concentrations.
- The Work includes stabilization to meet PFAS Stabilization Efficacy Target (SET) by mixing site soil with approved Amendment(s).
 - Fluorosorb 200 [a Cetco Product] at a 1% minimum dosage rate by weight,
 - RemBind Plus [A Ziltek Product] at a 4% minimum dosage rate by weight, or
 - Equivalent via **Amendment Equivalency Proposal and Documentation**;
- Be compacted to density of not less than 90% modified maximum proctor dry density test in accordance with ASTM D1557;

Soil for Destruction PFOS >0.54 mg/kg

Soil for Stabilization and Reuse PFOS >0.14 mg/kg and <0.54 mg/kg

Fluoro Sorb@ 1%; Rembind @ 4%

Source: Comox FFTA Source Control Project; www.pspc-spac.gc.ca



Comox CFB Unit Price Proposal

BASE WORK (A)						
Item	Class of Labour, Plant or Material	Specification Section	Unit of Measure	Estimated Quantity (EQ)	Price per Unit (PU) applicable taxes extra	Extended amount (EQ x PU) applicable taxes extra
15	Backfill Material - 100 mm Pit Run Gravel	32 11 16	Tonnes	17,800		
16	PFAS Contaminated Soil for Destruction	02 61 00.04	Tonnes	12,500		
17	PFAS Contaminated Soil for Stabilization	02 61 00.05	Tonnes	15,500		
18	PFAS Stabilization Amendment	02 61 00.05	Lump Sum	1		
19	Concrete Disposal	02 61 00.06	Lump Sum	1		
20	Site Restoration and Bioswale	01 25 20	Lump Sum	1		
21	New FFTA Design and Construction	01 25 20	Lump Sum	1		
BASE WORK (A) - TOTAL EXTENDED AMOUNT Excluding applicable tax(s)						

Bids March 2, 2021
Not Yet Awarded

Substantial Completion
Nov 1, 2021
Final Completion
Feb 28, 2022

Source: Comox FFTA Source Control Project; www.pspc-spac.gc.ca



Case Study 5 – Supercritical Water Oxidation

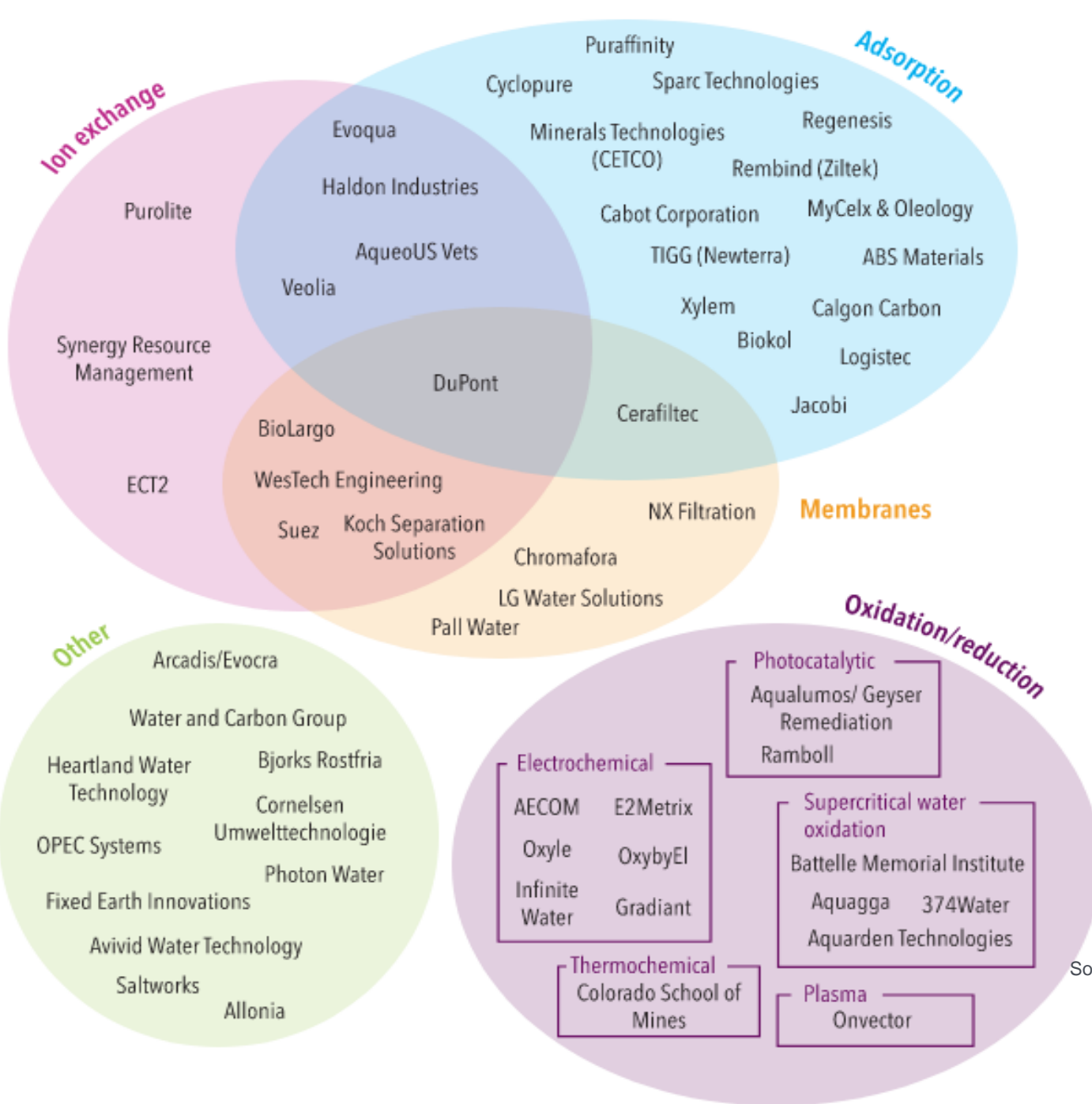
Aquarden, Sweden

- Sorab LF, Sweden
 - Leachate 3,700 ng/L to 35 ng/L
- Stockholm Arlanda Airport-AFFF
 - 679,000ng/L to 3,400 ng/L
- Perpetuum Waste Management (Norway)
 - Leachate 15,000 ng/L to 190 ng/L



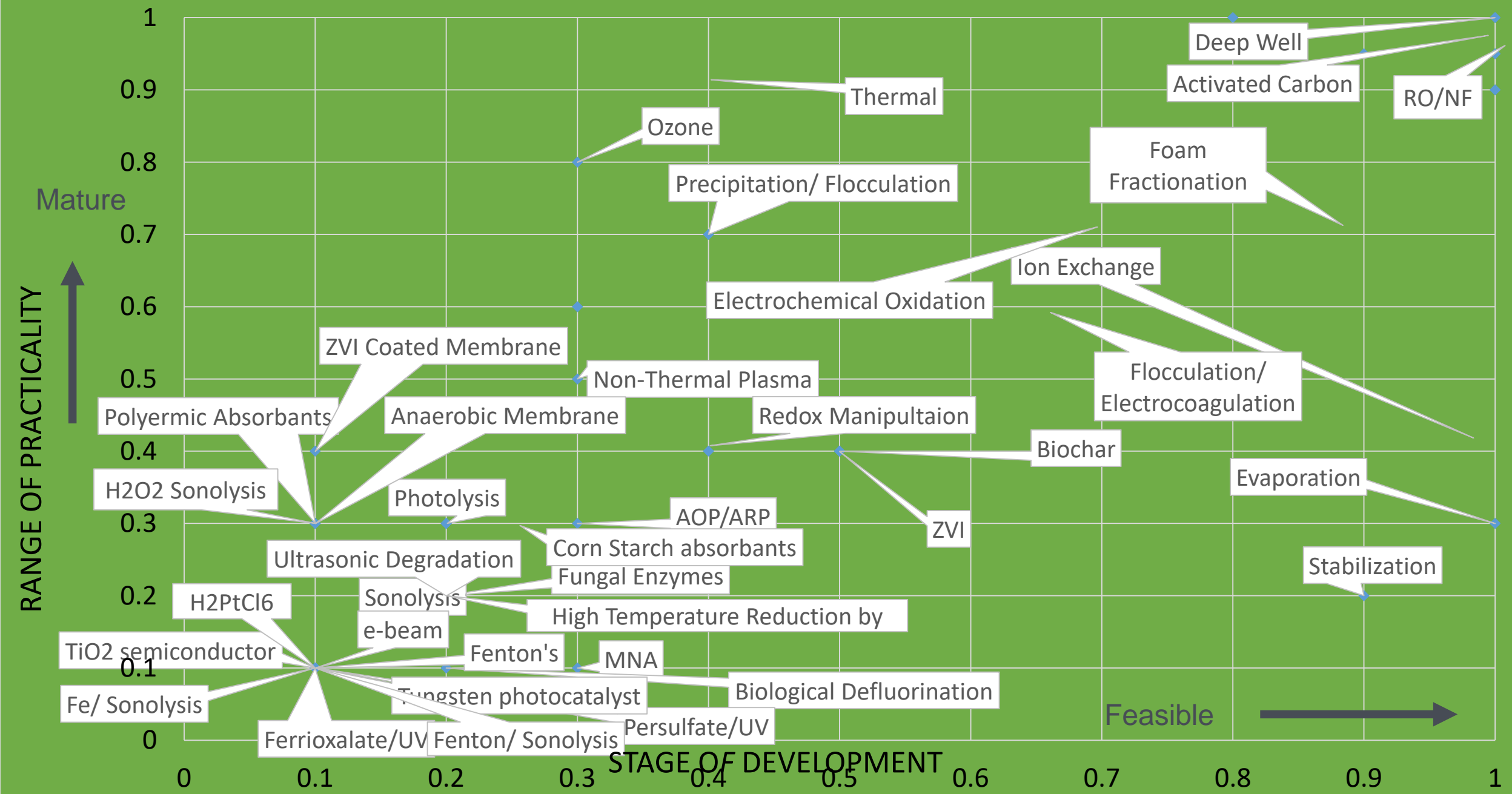
Source: Water Online Nov 10, 2020

Current PFAS Market Players



Source: PFAS treatment market concentrates on waste reduction and total destruction, GWI, May 2021

DEVELOPMENT AND PRACTICALITY OF TREATMENT TECHNOLOGIES



Comparative Emerging Contaminants Treatment Technologies

Contaminant	Biological Treatment	Activated Carbon ¹	Ion Exchange ¹	Reverse Osmosis ²	Chemical Oxidation	Electro Oxidation	AOP	Plasma	Adsorption/Settle
COD/Ammonia	Yes	Possible	Possible	OK – Reject	Possible	Yes	Possible	Possible	No
1,4 Dioxane	Possible	OK	OK	OK – Reject	Possible	OK	OK	OK	Possible
DON and rDON	Possible	OK	Possible	OK – Reject	NO	Possible	Possible	Possible	No
PPCP	Possible	OK	OK	OK – Reject	Possible	OK	OK	OK	Possible
Nanoparticles /Microplastics	No	No	No	Yes – Reject	No	No	No	No	Possible
UV Absorbing	No	Possible	No	Yes <500 nm, Reject	No	Possible	No	Possible	Possible
PFAS	Combined	OK	OK	OK – Reject	Possible	Possible	Possible	OK	Probable

1. Residuals from spent activated carbon or ion exchange requires replacement and disposal

2. RO reject flow requires management by concentration, evaporation, solidification, deep well injection, or other means.



Treatment Challenges

- Oxalates (ex. PFOA) harder to remove than Sulfonates (ex. PFOS)
- Longer chain easier to remove/destroy than shorter chain
- Many technologies focus on longer chain, shorter chain problematic
- Many technologies require multi step processes
- Mixtures, precursors, co-contaminants
- Incomplete mineralization
- Energy intensity
- Peer Reviews for leachate PFAS destruction technologies
- Limited field-scale examples
- Life cycle costs?

Questions?

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