# Troublesome Waste Stream: Oily Water

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August 11, 2020



#### Overview

- Used oil is a listed hazardous waste in New Hampshire (NH01)
- May be managed under less stringent requirements if recycled (Used Oil for Recycle Rules)
- Used automotive oil usually straight forward unless mixed
- Troublesome used oil waste streams include:
  - ▶ Machining Coolant
  - ▶ Oily Mop Water
  - ► Heat Transfer Fluids (non-contact)

# Defining Used Oil

- ► Env-Hw 104.76 Refined from crude oil and any synthetic oil
- By policy, must have been used as:
  - ▶ Lubricant
  - Coolant (non-contact heat transfer fluid)
  - **▶** Emulsion
  - ► Some similar use (e.g., hydraulic fluid)
- Definition does not include % oil or BTU value

#### Issue #1

- Should we apply the NH01 waste code to oily waters with less than 5% oil?
- ► Env-Hw 401.03(b)(17) Exemption for waters separated from used oil by gravity separation or other physical or chemical means, unless the waters contain greater than 5% oil
- NH has allowed oily water <5% oil to either be managed as used oil for recycle or it is subject to a hazardous waste determination, but NH01 would not apply

# Defining Used Oil For Recycle

- Must meet specification or off-specification standards for:
  - ► As, Cd, Cr, Pb
  - ► Total Halogens
  - ► Flashpoint
  - **▶** PCBs
- Can't exhibit any other characteristic (e.g., Ba, Se)
- Must be burned for energy recovery or re-refined

#### Issue #2

- Do we require TCLP for all oily water waste streams?
- ► NH requires an initial used oil determination to see if used oil meets specification or off-specification standards
- If an oily waste stream fails TCLP for a metal other than As, Cd, Cr, Pb, it must be managed as hazardous waste under more stringent standards than used oil for recycle, even if it goes for recycling
- NH accepts the used oil determination results as sufficient, but can't ignore TCLP results if the generator performs that test as well

## **Treatment**

- Oily water waste streams such as coolants and mop water are often treated on-site
  - Evaporator
  - ▶ Filtration
- Treatment of hazardous waste or treatment that generates hazardous waste requires a Limited Permit from NHDES

## Issue #3

- As used oil is a listed hazardous waste, does treatment of used oil require a Limited Permit?
  - ▶ If the used oil is managed as used oil for recycle, we have not required a permit for treatment
- ► Can oily water <5% oil (exempt) be concentrated in an evaporator to >5% and become NH01 hazardous waste?
  - ▶ Yes, but it can then be managed as used oil for recycle if it meets specification or off-specification standards

# **Moving Forward**

- New Hampshire hopes to clarify some of these issues in upcoming rulemaking
- Need to critically evaluate NH's current rules against 40 CFR Part 279
- Used oil will remain a listed hazardous waste in New Hampshire

## Contact

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