



## **NJ MATERIALS ACCOUNTING & POLLUTION PREVENTION PLANNING**

NJ DEPARTMENT OF  
ENVIRONMENTAL PROTECTION  
OFFICE OF POLLUTION PREVENTION  
& RIGHT TO KNOW

[www.state.nj.us/dep/opppc](http://www.state.nj.us/dep/opppc)

JUNE 15, 2010




### **Purpose of the NJ RPPR**

To collect materials accounting information on ...

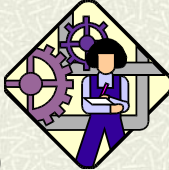
- ▶ Chemical throughput data (materials accounting)
- ▶ Nonproduct Output: environmental release, on-site management, and off-site transfer data
- ▶ Pollution prevention data and pollution prevention progress data

RPPR Section B is a detailed summary of data for all activities and uses of the reported substance at the facility for the reporting year; i.e. it is facility-wide data, not process-level data.




## RPPR Data Elements for Materials Accounting

- Starting inventory of substance  
(at the beginning of the year)
- Quantity produced on site
- Quantity brought on site
- Quantity consumed on site  
(chemically reacted in processes)  
(NOT metals!)
- Quantity shipped off site as (or in) product  
(e.g. mixtures, metals, metal compounds)
- Ending inventory of substance  
(at the end of the year, in all forms)
- Total Nonproduct Output (NPO)
  - all releases, on-site waste management and all off-site transfers - that are not product



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### Release and Pollution Prevention Report Self Verification of Materials Accounting Data Worksheet

(All Quantities Must Be Reported In Pounds except for Dioxin and Dioxin-Like Compounds Reported in Grams)

FAC\_ID: \_\_\_\_\_ CAS#: \_\_\_\_\_ Substance: \_\_\_\_\_

| <u>Inputs</u>  | <u>Outputs</u>   |
|--|--|
| 5. Starting Inventory _____                                  | 8. Quantity Consumed _____<br>(chemically altered)           |
| 6. Quantity Produced On Site _____                           | 9. Quantity Shipped Off Site _____<br>as (or in) Product     |
| 7. Quantity Brought On Site _____                            | 10. Ending Inventory _____                                   |
| 12. Quantity Recycled Out-of Process & Re-Used on Site _____ | 12. Quantity Recycled Out-of Process & Re-Used on Site _____ |
|  | 13. Quantity Destroyed through On-Site Treatment _____       |
|  | 14. Quantity Destroyed through On-Site Energy Recovery _____ |
|  | 15. Stack Air Emissions _____                                |
|  | 16. Fugitive Air Emissions _____                             |
|  | 17. Discharge to POTWs _____                                 |
|  | 18. Discharge to Surface Waters _____                        |
|  | 19. Discharge to Groundwaters _____                          |
|  | 20. On-Site Land Disposal _____                              |
|  | 21. Other Off-Site Transfers _____                           |
| Sum of Inputs: _____   | Sum of Outputs: _____  |



## NJ RPPR Data Calculations

USE = Consumed + Shipped + NPO

NPO = all production-related waste  
(on-site releases, on-site management,  
and all off-site transfers, including all  
sorts of recycling)

Total Air = Stack + Fugitive Emissions



## 2008 RPPR Materials Accounting Data Summary

(all quantities in pounds, except Number of Facilities & Number of Substance Reports)

|   | 2008           |
|---|----------------|
| Number of Facilities                        | 450            |
| Number of Substance Reports                 | 1,728          |
| Starting Inventory                          | 911,013,046    |
| Starting Inventory as NPO                   | 1,792,023      |
| Produced On Site                            | 9,546,711,309  |
| Brought On Site                             | 9,054,679,256  |
| Brought on Site as Recycled                 | 7,831,331      |
| Consumed                                    | 3,594,285,220  |
| Shipped as (or in) Product                  | 14,909,914,241 |
| Ending Inventory                            | 857,428,088    |
| Ending Inventory as NPO                     | 2,356,966      |
| Nonproduct Output                           | 198,352,316    |
| On-Site Releases                            | 15,417,708     |
| Stack Air Emissions                         | 5,348,607      |
| Fugitive Air Emissions                      | 828,468        |
| Surface Water Discharge                     | 9,082,846      |
| Ground Water Discharge                      | 3              |
| Land Disposal On Site                       | 157,783        |
| On-Site Management                          | 134,741,879    |
| Recycled & Re-Used On Site                  | 30,756,254     |
| Energy Recovered On Site                    | 2,775,902      |
| Destroyed On Site                           | 101,209,723    |
| End Inv. (as NPO) minus Start Inv. (as NPO) | 564,943        |
| Off-Site Transfers                          | 47,627,787     |
| POTW Discharge                              | 15,432,258     |
| Waste Transfer - Recycling                  | 15,010,225     |
| Waste Transfer - Energy Recovery            | 12,761,855     |
| Waste Transfer - Treatment                  | 1,925,816      |
| Waste Transfer - Disposal                   | 2,497,227      |
| Total Substance USE or Throughput           | 18,702,551,778 |

### 2008 RPPR Summary of USE, Shipped, & NPO for Top 10 NAICS (by 3-digit Code)

| NAICS CODE | Description                                      | Number of Facilities | Number of Reports | USE (pounds)   | Shipped as (or in) Product (pounds) | Nonproduct Output (pounds) | On-Site Releases (pounds) | Total Air Emissions (pounds) | Surface Water Discharges (pounds) |
|------------|--|----------------------|-------------------|----------------|-------------------------------------|----------------------------|---------------------------|------------------------------|-----------------------------------|
| 324        | Petroleum & Coal Products Mfg.                   | 19                   | 157               | 11,895,682,289 | 9,630,731,427                       | 16,991,538                 | 4,163,697                 | 1,071,461                    | 3,091,522                         |
| 424        | Merchants Wholesalers, Nondurable Goods          | 28                   | 251               | 4,381,877,421  | 4,381,227,285                       | 622,701                    | 450,708                   | 450,616                      | 91                                |
| 325        | Chemical Mfg.                                    | 147                  | 657               | 1,681,275,963  | 382,551,777                         | 106,561,862                | 6,942,043                 | 844,491                      | 5,940,483                         |
| 331        | Primary Metal Mfg.                               | 34                   | 122               | 495,426,874    | 453,191,542                         | 38,987,346                 | 75,663                    | 75,475                       | 185                               |
| 326        | Plastics & Rubber Products Mfg.                  | 21                   | 45                | 153,880,233    | 15,351,815                          | 1,625,371                  | 184,539                   | 148,145                      | 36,394                            |
| 332        | Fabricated Metal Product Mfg.                    | 40                   | 109               | 25,919,236     | 8,723,103                           | 11,902,197                 | 150,754                   | 150,740                      | 14                                |
| 221        | Utilities  | 19                   | 126               | 17,795,050     | 1,762,395                           | 9,526,021                  | 3,086,748                 | 3,072,623                    | 14,125                            |
| 336        | Transportation Equipment Mfg.                    | 8                    | 15                | 13,707,428     | 11,364,657                          | 2,040,060                  | 103,930                   | 103,930                      | 0                                 |
| 335        | Electrical Equip, Appliances, and Component Mfg. | 13                   | 21                | 9,819,080      | 8,991,102                           | 812,494                    | 1,942                     | 1,942                        | 0                                 |
| 322        | Paper Mfg.                                       | 17                   | 40                | 8,184,563      | 4,627,185                           | 2,646,776                  | 50,826                    | 50,825                       | 1                                 |
| SUM:       |  | 346                  | 1543              | 18,683,568,137 | 14,898,522,288                      | 191,716,366                | 15,210,850                | 5,970,248                    | 9,082,815                         |

### Top 20 Substances by USE – 2008 RPPR

| CAS Number       | SUBSTANCE NAME         | USE (pounds)   | % of Total |
|------------------|------------------------|----------------|------------|
| 1330-20-7        | XYLENE (MIXED ISOMERS) | 4,252,304,750  | 22.74 %    |
| 108-88-3         | TOLUENE                | 3,562,166,548  | 19.05 %    |
| 110-54-3         | N-HEXANE               | 1,450,682,506  | 7.76 %     |
| 115-07-1         | PROPYLENE [PROPENE]    | 1,424,041,406  | 7.61 %     |
| 95-63-6          | 1,2,4-TRIMETHYLBENZENE | 1,161,980,279  | 6.21 %     |
| 100-41-4         | ETHYLBENZENE           | 1,130,866,615  | 6.05 %     |
| 71-43-2          | BENZENE                | 1,060,781,548  | 5.67 %     |
| 110-82-7         | CYCLOHEXANE            | 821,152,050    | 4.39 %     |
| 98-82-8          | CUMENE                 | 624,035,451    | 3.34 %     |
| 91-20-3          | NAPHTHALENE            | 479,904,361    | 2.57 %     |
| 75-01-4          | VINYL CHLORIDE         | 394,921,251    | 2.11 %     |
| 7440-50-8 & N100 | COPPER & COMPOUNDS     | 378,595,304    | 2.02 %     |
| 74-85-1          | ETHYLENE               | 323,312,776    | 1.73 %     |
| 7782-50-5        | CHLORINE               | 134,176,866    | 0.72 %     |
| 107-21-1         | ETHYLENE GLYCOL        | 118,069,038    | 0.63 %     |
| 7439-96-5 & N450 | MANGANESE & COMPOUNDS  | 104,961,938    | 0.56 %     |
| 7647-01-0        | HYDROCHLORIC ACID      | 104,715,568    | 0.56 %     |
| 75-44-5          | PHOSGENE               | 73,591,511     | 0.39 %     |
| 75-21-8          | ETHYLENE OXIDE         | 68,842,468     | 0.37 %     |
| 7697-37-2        | NITRIC ACID            | 54,832,469     | 0.29 %     |
| Sum of Top 20:   |                        | 17,723,934,703 | 94.77 %    |
| Sum Other:       |                        | 978,617,075    | 5.23 %     |
| Sum All:         |                        | 18,702,551,778 | 100.00 %   |

Top 20 Substances Shipped in Product – 2008 RPPR

| CAS Number            | SUBSTANCE NAME                     | Shipped as (or in) Product (pounds) | % of Total      |
|-----------------------|------------------------------------|-------------------------------------|-----------------|
| 1330-20-7             | XYLENE (MIXED ISOMERS)             | 4,249,645,730                       | 28.50 %         |
| 108-88-3              | TOLUENE                            | 3,516,416,548                       | 23.58 %         |
| 110-54-3              | N-HEXANE                           | 1,213,160,241                       | 8.14 %          |
| 95-63-6               | 1,2,4-TRIMETHYLBENZENE             | 1,161,423,049                       | 7.79 %          |
| 100-41-4              | ETHYLBENZENE                       | 1,057,499,096                       | 7.09 %          |
| 71-43-2               | BENZENE                            | 749,134,474                         | 5.02 %          |
| 98-82-8               | CUMENE                             | 621,079,748                         | 4.17 %          |
| 110-82-7              | CYCLOHEXANE                        | 517,987,742                         | 3.47 %          |
| 91-20-3               | NAPHTHALENE                        | 470,522,928                         | 3.16 %          |
| 7440-50-8 & N100      | COPPER & COMPOUNDS                 | 352,566,726                         | 2.36 %          |
| 115-07-1              | PROPYLENE [PROPENE]                | 264,019,658                         | 1.77 %          |
| 74-85-1               | ETHYLENE                           | 135,688,079                         | 0.91 %          |
| 107-21-1              | ETHYLENE GLYCOL                    | 107,051,080                         | 0.72 %          |
| 7439-96-5 & N450      | MANGANESE & COMPOUNDS              | 99,244,429                          | 0.67 %          |
| 7647-01-0             | HYDROCHLORIC ACID                  | 44,906,061                          | 0.30 %          |
| N590                  | POLYCYCLIC AROMATIC COMPOUNDS      | 41,036,231                          | 0.28 %          |
| 7440-02-0 & N495      | NICKEL & COMPOUNDS                 | 32,279,168                          | 0.22 %          |
| 7440-66-6 & N982      | ZINC & COMPOUNDS                   | 30,436,966                          | 0.20 %          |
| 67-56-1               | METHANOL                           | 28,951,140                          | 0.19 %          |
| N230                  | GLYCOL ETHERS (EXCEPT SURFACTANTS) | 23,734,307                          | 0.16 %          |
| <b>Sum of Top 20:</b> |                                    | <b>14,716,783,401</b>               | <b>98.70 %</b>  |
| <b>Sum Other:</b>     |                                    | <b>193,130,840</b>                  | <b>1.30 %</b>   |
| <b>Sum All:</b>       |                                    | <b>14,909,914,241</b>               | <b>100.00 %</b> |

Top 20 Substances for Nonproduct Output – 2008 RPPR

| CAS Number            | SUBSTANCE NAME                        | NPO (pounds)       | % of Total      |
|-----------------------|---------------------------------------|--------------------|-----------------|
| 7647-01-0             | HYDROCHLORIC ACID                     | 55,046,195         | 27.75 %         |
| 7440-50-8 & N100      | COPPER & COMPOUNDS                    | 26,028,578         | 13.12 %         |
| N511                  | NITRATE COMPOUNDS (WATER DISSOCIABLE) | 21,590,541         | 10.88 %         |
| 67-56-1               | METHANOL                              | 16,147,636         | 8.14 %          |
| 7664-41-7             | AMMONIA                               | 8,161,783          | 4.11 %          |
| 115-07-1              | PROPYLENE [PROPENE]                   | 5,779,471          | 2.91 %          |
| 7439-96-5 & N450      | MANGANESE & COMPOUNDS                 | 5,717,509          | 2.88 %          |
| 7664-39-3             | HYDROGEN FLUORIDE                     | 5,085,416          | 2.56 %          |
| 108-88-3              | TOLUENE                               | 5,016,687          | 2.53 %          |
| 107-21-1              | ETHYLENE GLYCOL                       | 3,452,884          | 1.74 %          |
| 7697-37-2             | NITRIC ACID                           | 3,425,609          | 1.73 %          |
| 7440-66-6 & N982      | ZINC & COMPOUNDS                      | 3,275,346          | 1.65 %          |
| 74-85-1               | ETHYLENE                              | 2,715,900          | 1.37 %          |
| 1330-20-7             | XYLENE (MIXED ISOMERS)                | 2,562,033          | 1.29 %          |
| 7664-93-9             | SULFURIC ACID                         | 2,364,836          | 1.19 %          |
| 7440-02-0 & N495      | NICKEL & COMPOUNDS                    | 2,337,898          | 1.18 %          |
| 108-10-1              | METHYL ISOBUTYL KETONE                | 1,892,366          | 0.95 %          |
| 7439-92-1 & N420      | LEAD & COMPOUNDS                      | 1,750,436          | 0.88 %          |
| 99-65-0               | M-DINITROBENZENE                      | 1,615,143          | 0.81 %          |
| 71-36-3               | N-BUTYL ALCOHOL                       | 1,345,905          | 0.68 %          |
| <b>Sum of Top 20:</b> |                                       | <b>175,312,172</b> | <b>88.38 %</b>  |
| <b>Sum Other:</b>     |                                       | <b>23,040,144</b>  | <b>11.62 %</b>  |
| <b>Sum All:</b>       |                                       | <b>198,352,316</b> | <b>100.00 %</b> |

Top 20 Carcinogens by USE – 2008 RPPR

| CAS Number            | SUBSTANCE NAME                       | USE (pounds)         | % of Total      |
|-----------------------|--------------------------------------|----------------------|-----------------|
| 100-41-4              | ETHYLBENZENE                         | 1,130,866,615        | 32.18 %         |
| 71-43-2               | BENZENE                              | 1,060,781,548        | 30.18 %         |
| 91-20-3               | NAPHTHALENE                          | 479,904,361          | 13.66 %         |
| 75-01-4               | VINYL CHLORIDE                       | 394,921,251          | 11.24 %         |
| 75-21-8               | ETHYLENE OXIDE                       | 68,842,468           | 1.96 %          |
| 100-44-7              | BENZYL CHLORIDE                      | 53,743,003           | 1.53 %          |
| 108-05-4              | VINYL ACETATE                        | 53,182,332           | 1.51 %          |
| N590                  | POLYCYCLIC AROMATIC COMPOUNDS        | 41,819,942           | 1.19 %          |
| 98-95-3               | NITROBENZENE                         | 35,625,568           | 1.01 %          |
| 7440-02-0 & N495      | NICKEL & COMPOUNDS                   | 34,617,066           | 0.99 %          |
| 75-56-9               | PROPYLENE OXIDE                      | 28,799,201           | 0.82 %          |
| 140-88-5              | ETHYL ACRYLATE                       | 23,434,143           | 0.67 %          |
| 100-42-5              | STYRENE                              | 22,108,756           | 0.63 %          |
| 7440-47-3 & N090      | CHROMIUM & COMPOUNDS                 | 18,454,431           | 0.53 %          |
| 117-81-7              | DI(2-ETHYLHEXYL) PHTHALATE [DEHP]    | 13,896,422           | 0.40 %          |
| 7439-92-1 & N420      | LEAD & COMPOUNDS                     | 11,589,291           | 0.33 %          |
| 26471-62-5            | TOLUENE DIISOCYANATE (MIXED ISOMERS) | 8,584,424            | 0.24 %          |
| 75-09-2               | DICHLOROMETHANE                      | 6,738,399            | 0.19 %          |
| 7440-48-4 & N096      | COBALT & COMPOUNDS                   | 4,969,289            | 0.14 %          |
| 106-89-8              | EPICHLOROHYDRIN                      | 4,142,572            | 0.12 %          |
| <b>Sum of Top 20:</b> |                                      | <b>3,497,021,082</b> | <b>99.51 %</b>  |
| <b>Sum Other:</b>     |                                      | <b>17,338,647</b>    | <b>0.49 %</b>   |
| <b>Sum All:</b>       |                                      | <b>3,514,359,729</b> | <b>100.00 %</b> |

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Top 20 Carcinogens Shipped in Product – 2008 RPPR

| CAS Number            | SUBSTANCE NAME                    | Shipped as (or in) Product (pounds) | % of Total      |
|-----------------------|-----------------------------------|-------------------------------------|-----------------|
| 100-41-4              | ETHYLBENZENE                      | 1,057,499,096                       | 43.48 %         |
| 71-43-2               | BENZENE                           | 749,134,474                         | 30.80 %         |
| 91-20-3               | NAPHTHALENE                       | 470,522,928                         | 19.35 %         |
| N590                  | POLYCYCLIC AROMATIC COMPOUNDS     | 41,036,231                          | 1.69 %          |
| 7440-02-0 & N495      | NICKEL & COMPOUNDS                | 32,279,168                          | 1.33 %          |
| 100-44-7              | BENZYL CHLORIDE                   | 19,428,296                          | 0.80 %          |
| 7440-47-3 & N090      | CHROMIUM & COMPOUNDS              | 17,155,579                          | 0.71 %          |
| 117-81-7              | DI(2-ETHYLHEXYL) PHTHALATE [DEHP] | 13,893,861                          | 0.57 %          |
| 7439-92-1 & N420      | LEAD & COMPOUNDS                  | 9,838,856                           | 0.40 %          |
| 100-42-5              | STYRENE                           | 7,859,193                           | 0.32 %          |
| 75-09-2               | DICHLOROMETHANE                   | 6,019,083                           | 0.25 %          |
| 7440-48-4 & N096      | COBALT & COMPOUNDS                | 3,627,486                           | 0.15 %          |
| 191-24-2              | BENZO(G,H,I)PERYLENE              | 928,930                             | 0.04 %          |
| 67-66-3               | CHLOROFORM                        | 535,916                             | 0.02 %          |
| 8001-58-9             | CREOSOTE                          | 463,272                             | 0.02 %          |
| 50-00-0               | FORMALDEHYDE                      | 301,501                             | 0.01 %          |
| 1634-04-4             | METHYL TERT-BUTYL ETHER           | 276,843                             | 0.01 %          |
| N583                  | POLYCHLORINATED ALKANES           | 229,544                             | 0.01 %          |
| 108-05-4              | VINYL ACETATE                     | 162,023                             | 0.01 %          |
| 106-99-0              | 1,3-BUTADIENE                     | 127,505                             | 0.01 %          |
| <b>Sum of Top 20:</b> |                                   | <b>2,431,319,785</b>                | <b>99.97 %</b>  |
| <b>Sum Other:</b>     |                                   | <b>653,197</b>                      | <b>0.03 %</b>   |
| <b>Sum All:</b>       |                                   | <b>2,431,972,982</b>                | <b>100.00 %</b> |

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**Top 20 Carcinogens for Nonproduct Output – 2008 RPPR**

| CAS Number            | SUBSTANCE NAME       | Nonproduct Output (pounds) | % of Total      |
|-----------------------|----------------------|----------------------------|-----------------|
| 7440-02-0 & N495      | NICKEL & COMPOUNDS   | 2,337,898                  | 20.50 %         |
| 7439-92-1 & N420      | LEAD & COMPOUNDS     | 1,750,436                  | 15.35 %         |
| 7440-48-4 & N096      | COBALT & COMPOUNDS   | 1,341,803                  | 11.76 %         |
| 7440-47-3 & N090      | CHROMIUM & COMPOUNDS | 1,298,852                  | 11.39 %         |
| 75-09-2               | DICHLOROMETHANE      | 719,316                    | 6.31 %          |
| 75-01-4               | VINYL CHLORIDE       | 658,068                    | 5.77 %          |
| 100-44-7              | BENZYL CHLORIDE      | 421,737                    | 3.70 %          |
| 106-89-8              | EPICHLOROHYDRIN      | 417,671                    | 3.66 %          |
| 100-41-4              | ETHYLBENZENE         | 417,329                    | 3.66 %          |
| 71-43-2               | BENZENE              | 298,873                    | 2.62 %          |
| 91-20-3               | NAPHTHALENE          | 248,669                    | 2.18 %          |
| 8001-58-9             | CREOSOTE             | 216,211                    | 1.90 %          |
| 62-53-3               | ANILINE (AND SALTS)  | 183,841                    | 1.61 %          |
| 108-05-4              | VINYL ACETATE        | 145,898                    | 1.28 %          |
| 100-42-5              | STYRENE              | 134,321                    | 1.18 %          |
| 78-87-5               | 1,2-DICHLOROPROPANE  | 97,959                     | 0.86 %          |
| 1332-21-4             | ASBESTOS (FRIABLE)   | 90,194                     | 0.79 %          |
| 79-01-6               | TRICHLOROETHYLENE    | 84,395                     | 0.74 %          |
| 74-87-3               | CHLOROMETHANE        | 71,748                     | 0.63 %          |
| 75-21-8               | ETHYLENE OXIDE       | 67,004                     | 0.59 %          |
| <b>Sum of Top 10:</b> |                      | <b>11,002,223</b>          | <b>96.46 %</b>  |
| <b>Sum Other:</b>     |                      | <b>404,353</b>             | <b>3.54 %</b>   |
| <b>Sum All:</b>       |                      | <b>11,406,575</b>          | <b>100.00 %</b> |

**All PBTs<sup>1</sup> by USE – 2008 RPPR**

| CAS Number              | SUBSTANCE NAME                   | USE (pounds)         | % of Total      |
|-------------------------|----------------------------------|----------------------|-----------------|
| N590                    | POLYCYCLIC AROMATIC COMPOUNDS    | 41,819,941.54        | 76.91 %         |
| N420                    | LEAD COMPOUNDS                   | 7,921,696.62         | 14.57 %         |
| 7439-92-1               | LEAD                             | 3,667,594.69         | 6.74 %          |
| 191-24-2                | BENZO(G,H,I)PERYLENE             | 931,546.08           | 1.71 %          |
| 118-74-1                | HEXACHLOROBENZENE                | 16,539.00            | 0.03 %          |
| 7439-97-6               | MERCURY                          | 13,218.87            | 0.02 %          |
| N458                    | MERCURY COMPOUNDS                | 3,553.54             | 0.01 %          |
| 1336-36-3               | POLYCHLORINATED BIPHENYLS (PCBS) | 2,631.26             | 0.00 %          |
| 79-94-7                 | TETRABROMOBISPHENOL A            | 187.00               | 0.00 %          |
| 608-93-5                | PENTACHLOROBENZENE               | 51.00                | 0.00 %          |
| 57-74-9                 | CHLORDANE                        | 45.00                | 0.00 %          |
| <b>Sum of All PBTs:</b> |                                  | <b>54,377,004.58</b> | <b>100.00 %</b> |

1. PBT = persistent, bioaccumulative, toxic substance; does not include "Dioxins & dioxin-like compounds)

### All PBTs<sup>1</sup> Shipped in Product – 2008 RPPR

| CAS Number              | SUBSTANCE NAME                   | Shipped as (or in) Product (pounds) | % of Total      |
|-------------------------|----------------------------------|-------------------------------------|-----------------|
| N590                    | POLYCYCLIC AROMATIC COMPOUNDS    | 41,036,231.01                       | 79.21 %         |
| N420                    | LEAD COMPOUNDS                   | 7,095,209.65                        | 13.69 %         |
| 7439-92-1               | LEAD                             | 2,743,646.00                        | 5.30 %          |
| 191-24-2                | BENZO(G,H,I)PERYLENE             | 928,930.31                          | 1.79 %          |
| 7439-97-6               | MERCURY                          | 2,554.94                            | 0.00 %          |
| N458                    | MERCURY COMPOUNDS                | 2,323.81                            | 0.00 %          |
| 79-94-7                 | TETRABROMOBISPHENOL A            | 187.00                              | 0.00 %          |
| 1336-36-3               | POLYCHLORINATED BIPHENYLS (PCBS) | 2.66                                | 0.00 %          |
| <b>Sum of All PBTs:</b> |                                  | <b>51,809,085.38</b>                | <b>100.00 %</b> |

1. PBT = persistent, bioaccumulative, toxic substance; does not include "Dioxins & dioxin-like compounds)

### All PBTs<sup>1</sup> for Nonproduct Output – 2008 RPPR

| CAS Number         | SUBSTANCE NAME                   | Nonproduct Output (pounds) | % of Total      |
|--------------------|----------------------------------|----------------------------|-----------------|
| 7439-92-1          | LEAD                             | 923,948.69                 | 50.83 %         |
| N420               | LEAD COMPOUNDS                   | 826,486.97                 | 45.47 %         |
| N590               | POLYCYCLIC AROMATIC COMPOUNDS    | 35,576.90                  | 1.96 %          |
| 118-74-1           | HEXACHLOROBENZENE                | 16,539.00                  | 0.91 %          |
| 7439-97-6          | MERCURY                          | 10,663.93                  | 0.59 %          |
| 1336-36-3          | POLYCHLORINATED BIPHENYLS (PCBS) | 2,628.61                   | 0.14 %          |
| N458               | MERCURY COMPOUNDS                | 1,229.73                   | 0.07 %          |
| 191-24-2           | BENZO(G,H,I)PERYLENE             | 622.18                     | 0.03 %          |
| 608-93-5           | PENTACHLOROBENZENE               | 51.00                      | 0.00 %          |
| 57-74-9            | CHLORDANE                        | 45.00                      | 0.00 %          |
| 79-94-7            | TETRABROMOBISPHENOL A            | 0.00                       | 0.00 %          |
| <b>Sum of All:</b> |                                  | <b>1,817,791.99</b>        | <b>100.00 %</b> |

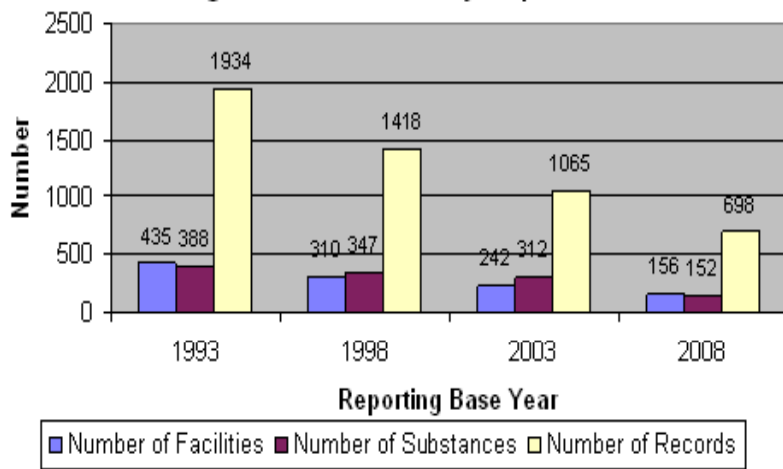
1. PBT = persistent, bioaccumulative, toxic substance; does not include "Dioxins & dioxin-like compounds)

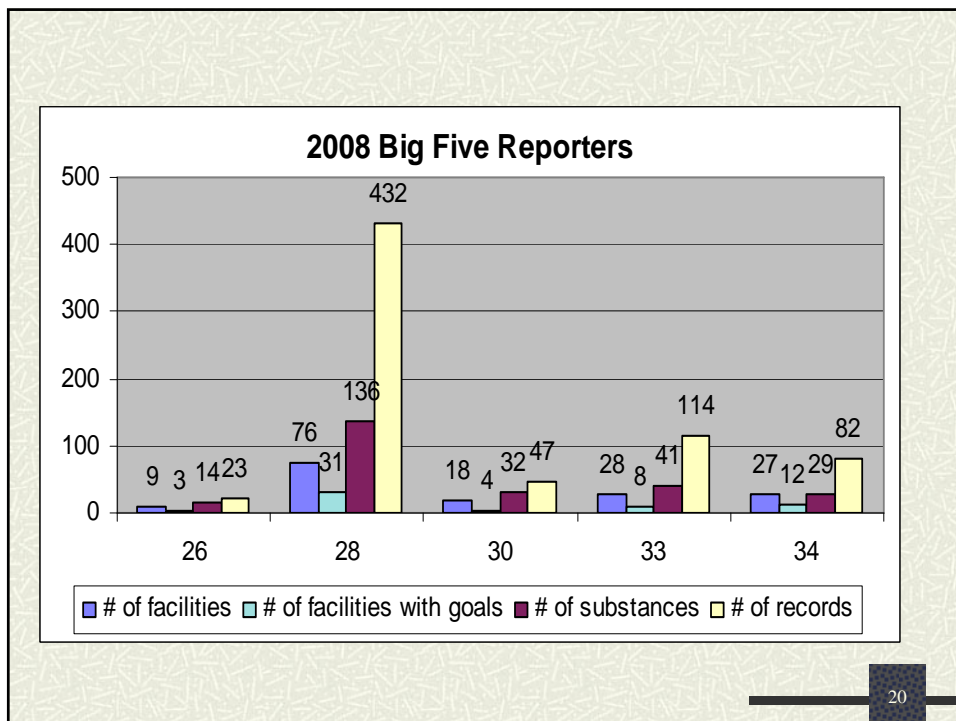
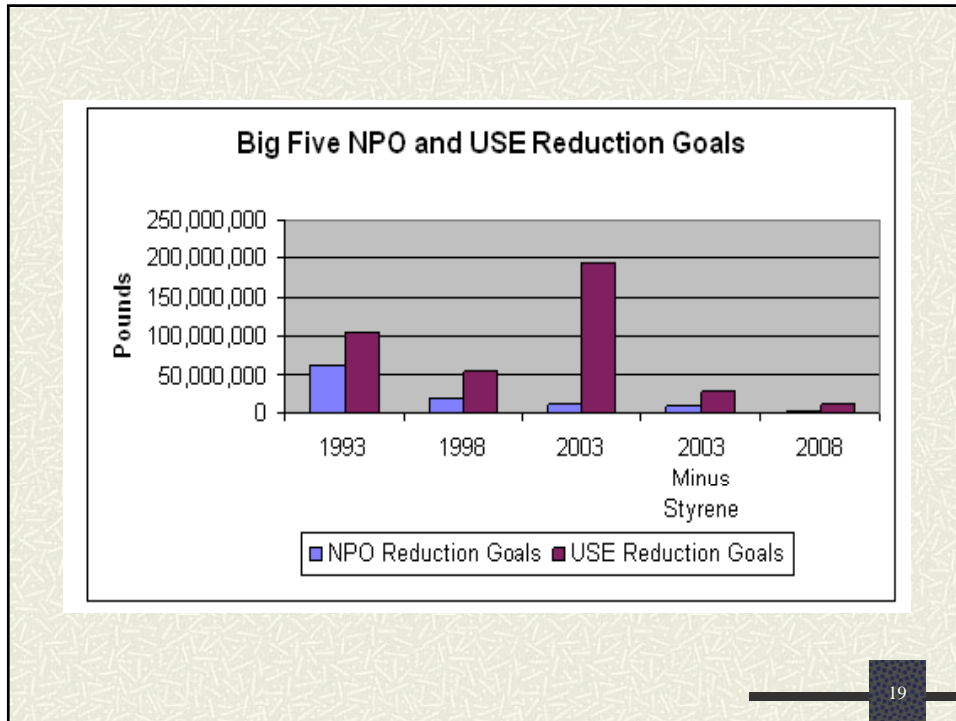
### Big Five SIC Codes

**SIC Code**

- 26 Paper and Allied Products**
- 28 Chemicals and Allied Products**
- 30 Rubber and Miscellaneous Plastics**
- 33 Primary Metals**
- 34 Fabricated Metals**

### Big Five Plan Summary Reporters

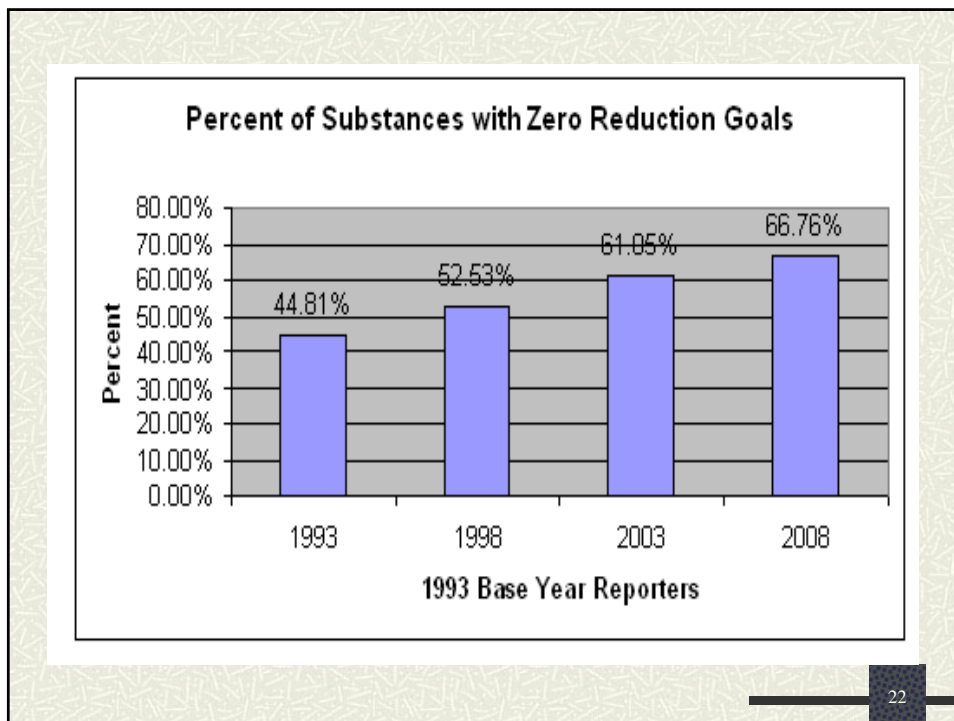


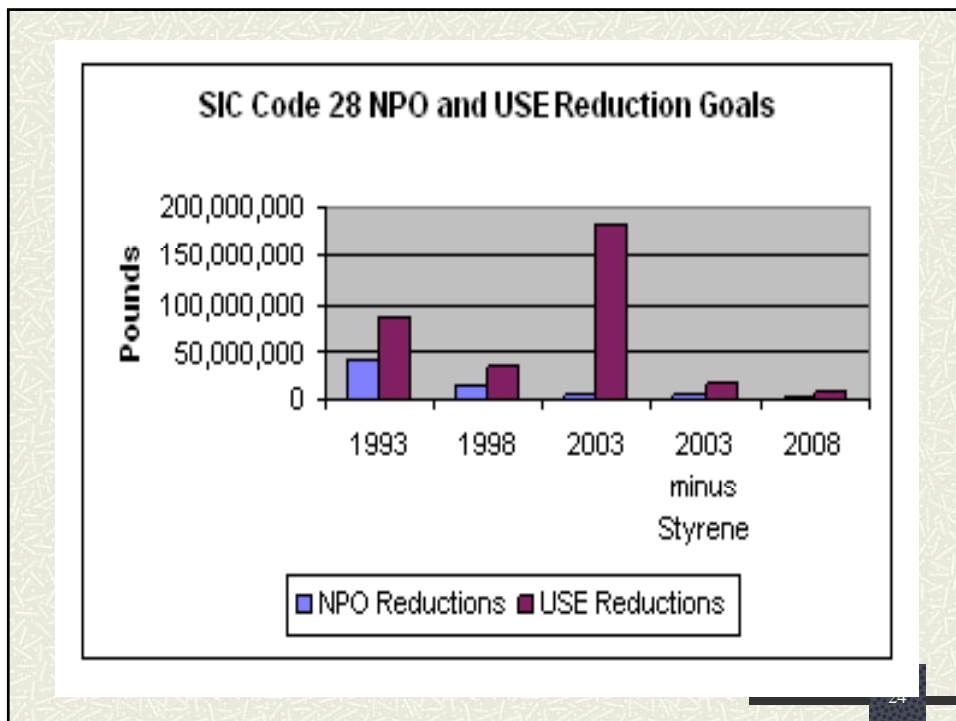
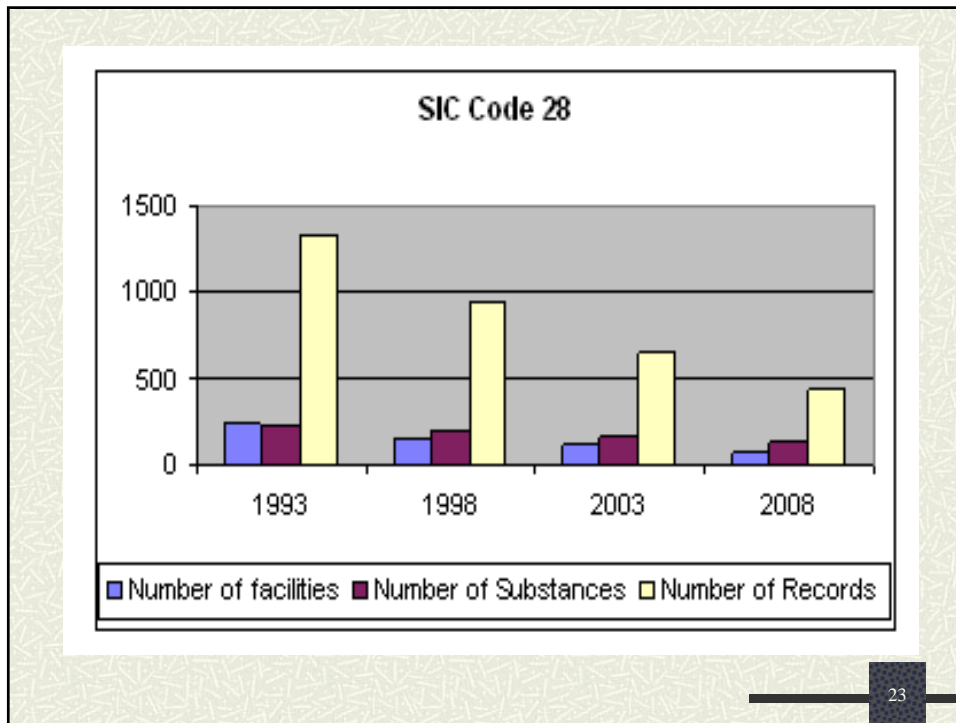


**Big 5 Top 10 Substances for NPO Reduction Goals for 4 Planning Cycles**

**Table 1**

|    | Base Year 1993      |                           |                      | Base Year 1998       |                           |                      | Base Year 2003         |                           |                      | Base Year 2008    |                           |                      |
|----|---------------------|---------------------------|----------------------|----------------------|---------------------------|----------------------|------------------------|---------------------------|----------------------|-------------------|---------------------------|----------------------|
|    | Substance Name      | NPO Reduction Goals (lbs) | Number of facilities | Substance Name       | NPO Reduction Goals (lbs) | Number of facilities | Substance Name         | NPO Reduction Goals (lbs) | Number of facilities | Substance Name    | NPO Reduction Goals (lbs) | Number of facilities |
| 1  | Hydrochloric Acid   | 15,068,385                | 68                   | Hydrochloric Acid    | 5,272,090                 | 19                   | Methanol               | 2,785,304                 | 34                   | Nitrobenzene      | 667,056                   | 2                    |
| 2  | Methanol            | 7,320,503                 | 76                   | Methanol             | 2,367,362                 | 68                   | Zinc Compounds         | 1,074,226                 | 47                   | Methanol          | 539,514                   | 21                   |
| 3  | Toluene             | 4,303,636                 | 90                   | Hydrogen Fluoride    | 1,392,622                 | 9                    | Titanium tetrachloride | 1,034,553                 | 2                    | Toluene           | 466,260                   | 31                   |
| 4  | Methyl Ethyl Ketone | 2,451,805                 | 53                   | Nitrate Compounds    | 1,075,991                 | 18                   | Xylene                 | 943,270                   | 43                   | Hydrochloric Acid | 331,301                   | 9                    |
| 5  | Methylene Chloride  | 2,366,991                 | 35                   | Xylene               | 997,130                   | 58                   | Hydrogen Fluoride      | 673,473                   | 6                    | Xylene            | 241,396                   | 30                   |
| 6  | Acetone             | 1,808,040                 | 53                   | Toluene              | 894,528                   | 73                   | Benzal Chloride        | 555,755                   | 1                    | Chlorine          | 160,000                   | 8                    |
| 7  | Copper Compounds    | 1,767,343                 | 30                   | Nitric Acid          | 854,287                   | 23                   | Hydrochloric Acid      | 379,899                   | 13                   | Ethylene Glycol   | 89,599                    | 16                   |
| 8  | Xylene              | 1,747,708                 | 67                   | Methyl Ethyl Ketone  | 852,757                   | 38                   | sec-Butyl Alcohol      | 377,200                   | 3                    | Nitrate Compounds | 61,331                    | 18                   |
| 9  | Copper              | 1,225,279                 | 36                   | 1,3 Phenylenediamine | 721,043                   | 2                    | Toluene                | 352,787                   | 46                   | Glycol Ethers     | 60,686                    | 25                   |
| 10 | Nitroglycerin       | 1,162,108                 | 2                    | Ethylene             | 400,000                   | 3                    | Methyl Ethyl Ketone    | 313,604                   | 28                   | Ethyl Benzene     | 51,621                    | 16                   |
|    | Sum                 | 39,231,798                |                      | Sum                  | 14,827,810                |                      | Sum                    | 8,490,061                 |                      | Sum               | 2,668,764                 |                      |





Top 5 Hazardous Substances for SIC 28 for Four Planning Cycles

Table 4

| Base Year 1993 |  |                    | Base Year 1998 |  |                    | Base Year 2003 |  |                    | Base Year 2008 |  |                    |
|----------------|--|--------------------|----------------|--|--------------------|----------------|--|--------------------|----------------|--|--------------------|
| CAS #          | Top 5 Substance with Largest NPO Reduction Goals | Quantity in Pounds | CAS #          | Top 5 Substance with Largest NPO Reduction Goals | Quantity in Pounds | CAS #          | Top 5 Substance with Largest NPO Reduction Goals | Quantity in Pounds | CAS #          | Top 5 Substance with Largest NPO Reduction Goals | Quantity in Pounds |
| 7647-01-0      | Hydrochloric acid                                | 14,583,703         | 7647-01-0      | Hydrochloric Acid                                | 5,013,818          | 7650-46-8      | Titaniumtetrachloride                            | 1,034,663          | 98-87-3        | Benzal chloride                                  | 667,056            |
| 67-56-1        | Methanol   | 7,294,706          | 7684-39-3      | Hydrogen Fluoride                                | 1,373,092          | 1330-20-7      | Xylene   | 872,730            | 108-88-3       | Toluene  | 285,923            |
| 75-09-2        | Methylene Chloride                               | 2,305,788          | N611           | Nitrate Compounds                                | 1,052,012          | 7664-39-3      | Hydrogen Fluoride                                | 651,863            | 1330-20-7      | Xylene   | 219,224            |
| 67-64-1        | Acetone  | 1,697,508          | 67-56-1        | Methanol   | 949,545            | 7647-01-0      | Hydrochloric Acid                                | 242,301            | 67-56-1        | Methanol   | 152,137            |
| 1330-20-7      | Xylene   | 1,456,262          | 7697-37-2      | Nitric Acid                                      | 716,078            | 108-88-3       | Toluene  | 225,915            | 107-21-1       | Ethylene Glycol                                  | 89,599             |
|                | Sum  | 27,238,067         |                | Sum  | 9,104,546          |                | Sum  | 3,027,462          |                | Sum  | 1,413,939          |
|                | Percentage of Total                              | 65 %               |                | Percentage of Total                              | 66 %               |                | Percentage of Total                              | 60 %               |                | Percentage of Total                              | 78 %               |

Top 5 Hazardous Substances Facilities Most Frequently set NPO Reduction Goals for SIC 28

Table 5

| Base Year 1993 |                       |                                | Base Year 1998 |                       |                                | Base Year 2003 |                       |                                | Base Year 2008 |                       |                                |
|----------------|-----------------------|--------------------------------|----------------|-----------------------|--------------------------------|----------------|-----------------------|--------------------------------|----------------|-----------------------|--------------------------------|
| CAS #          | Top 5 Substances      | # of Facilities with NPO Goals | CAS #          | Top 5 Substances      | # of Facilities with NPO Goals | CAS #          | Top 5 Substances      | # of Facilities with NPO Goals | CAS #          | Top 5 Substances      | # of Facilities with NPO Goals |
| 67-56-1        | Methanol              | 67                             | 67-56-1        | Methanol              | 49                             | N230           | Glycol Ethers         | 31                             | N982           | Zinc Compounds        | 20                             |
| 108-88-3       | Toluene               | 62                             | 1330-20-7      | Xylene                | 40                             | 1330-20-7      | Xylene                | 30                             | N230           | Glycol Ethers         | 18                             |
| 7664-93-5      | Sulfuric Acid         | 54                             | 108-88-3       | Toluene               | 37                             | 67-66-3        | Chloroform            | 28                             | 1330-20-7      | Xylene                | 18                             |
| 7647-01-0      | Hydrochloric Acid     | 52                             | N230           | Glycol Ethers         | 32                             | 108-88-3       | Toluene               | 27                             | 108-88-3       | Toluene               | 18                             |
| 107-21-1       | Ethylene Glycol       | 48                             | 71-36-3        | n-Butyl Alcohol       | 31                             | N982           | Zinc Compounds        | 26                             | 107-21-1       | Ethylene Glycol       | 16                             |
|                | Total # of facilities | 236                            |                | Total # of facilities | 157                            |                | Total # of facilities | 117                            |                | Total # of facilities | 90                             |

### Distribution of P2 Techniques for All Facilities

| Report Year | Substitution | Housekeeping | Reformulation | Process Modification | In-Process Recycling |
|-------------|--------------|--------------|---------------|----------------------|----------------------|
| 1994        | 15%          | 45%          | 3%            | 36%                  | 0%                   |
| 1995        | 12%          | 45%          | 5%            | 27%                  | 10%                  |
| 1996        | 16%          | 43%          | 6%            | 24%                  | 11%                  |
| 1997        | 13%          | 44%          | 5%            | 28%                  | 10%                  |
| 1998        | 16%          | 46%          | 5%            | 24%                  | 9%                   |
| 1999        | 14%          | 46%          | 6%            | 23%                  | 11%                  |
| 2000        | 14%          | 48%          | 7%            | 25%                  | 7%                   |
| 2001        | 12%          | 54%          | 4%            | 23%                  | 7%                   |
| 2002        | 12%          | 53%          | 4%            | 23%                  | 8%                   |
| 2003        | 10%          | 54%          | 3%            | 23%                  | 9%                   |
| 2004        | 14%          | 55%          | 3%            | 17%                  | 10%                  |
| 2005        | 12%          | 54%          | 4%            | 19%                  | 12%                  |
| 2006        | 11%          | 53%          | 6%            | 19%                  | 11%                  |
| 2007        | 12%          | 56%          | 4%            | 20%                  | 8%                   |
| 2008        | 8%           | 60%          | 4%            | 14%                  | 13%                  |

### RPPR NPO by 4-Digit Code - Chemicals & Allied Products

| SIC                     | Description  | 2008        | 2007        | 2006        | 2001        | 2000        | 1999        | Sum           | % Δ      |
|-------------------------|--|-------------|-------------|-------------|-------------|-------------|-------------|---------------|----------|
| 2869                    | Industrial Organic Chemicals, NEC                                      | 85,325,362  | 85,651,246  | 88,892,527  | 82,788,392  | 110,574,229 | 102,090,878 | 919,091,959   | 16.42    |
| 2816                    | Inorganic Pigments   | 5,385,373   | 4,474,609   | 1,589,641   | 5,647,862   | 12,730,101  | 12,529,595  | 53,449,323    | 57.02    |
| 2833                    | Medicinal Chemicals & Botanical Products                               | 2,942,764   | 3,310,934   | 5,017,627   | 15,807,369  | 15,290,578  | 7,963,132   | 75,926,770    | 63.05    |
| 2819                    | Industrial Inorganic Chemicals, NEC                                    | 2,851,492   | 5,289,300   | 5,214,374   | 12,210,136  | 12,584,796  | 17,598,313  | 79,219,880    | 83.80    |
| 2843                    | Surface Active Agents, Finishing Agents, Sulfonated Oils, & Assistants | 2,010,906   | 2,518,057   | 2,659,697   | 2,579,798   | 1,724,962   | 1,818,030   | 23,010,954    | -10.61   |
| 2851                    | Paints, Varnishes, Lacquers, Enamels & Allied Products                 | 1,926,039   | 1,586,362   | 1,904,435   | 3,859,745   | 4,735,097   | 4,389,629   | 28,768,211    | 56.12    |
| 2821                    | Plastics Materials, Synthetic Resins, & Nonvulcanized Elastomers       | 1,525,727   | 9,189,258   | 8,978,412   | 9,376,054   | 10,910,308  | 14,100,153  | 88,315,793    | 89.18    |
| 2899                    | Chemicals & Chemical Preparations, NEC                                 | 677,628     | 806,092     | 826,801     | 1,455,240   | 1,394,471   | 1,348,965   | 11,044,503    | 49.77    |
| 2893                    | Printing Inks  | 513,167     | 507,794     | 643,957     | 731,099     | 609,729     | 810,560     | 6,777,262     | 36.69    |
| 2891                    | Adhesives & Sealants   | 268,247     | 397,448     | 416,488     | 956,917     | 711,548     | 521,632     | 5,737,663     | 48.58    |
| 2865                    | Cyclic Org. Crudes & Intermediates, & Org. Dyes & Pigments             | 173,631     | 318,543     | 526,756     | 7,102,416   | 5,695,013   | 6,480,890   | 29,825,243    | 97.32    |
| 2835                    | In Vitro & In Vivo Diagnostic Substances                               | 107,555     | 80,304      | 89,200      | 80,336      | 95,418      | 7,873       | 816,918       | -1266.12 |
| 2834                    | Pharmaceutical Preparations  | 101,196     | 116,524     | 365,286     | 7,038,729   | 8,407,446   | 8,020,853   | 37,091,344    | 98.74    |
| 2844                    | Perfumes, Cosmetics, & Other Toilet Preparations                       | 86,826      | 164,772     | 109,156     | 133,506     | 3,077,288   | 2,967,212   | 7,119,737     | 97.07    |
| Sum of 14 Groups:       |  | 103,895,913 | 114,411,243 | 117,234,357 | 149,767,599 | 188,540,984 | 180,647,715 | 1,366,909,686 | 42.49    |
| Sum of All (23 Groups): |  | 103,968,213 | 114,468,576 | 117,291,181 | 149,900,615 | 188,689,614 | 180,836,784 | 1,366,999,950 | 42.51    |

### NPO Goals for Top 10 Substances in SIC 2869

| Facility_ID | Facility_Name      | Sic Code | Cas No    | Substance Name      | 5 Yr. NPO Goal (lbs) |
|-------------|--------------------|----------|-----------|---------------------|----------------------|
| 95958900000 | FERRO CORP         | 2869     | 98-87-3   | BENZAL CHLORIDE     | 667,056              |
| 33757700004 | INFINEUM USA       | 2869     | 108-31-6  | MALEIC ANHYDRIDE    | 61,000               |
| 33757700004 | INFINEUM USA       | 2869     | 7664-41-7 | AMMONIA             | 6,000                |
| 61466500000 | CARDOLITE CORP     | 2869     | 1330-20-7 | XYLENE (MIXED ISOME | 5,000                |
| 95958900000 | FERRO CORP         | 2869     | 100-44-7  | BENZYL CHLORIDE     | 3,888                |
| 95958900000 | FERRO CORP         | 2869     | 71-36-3   | N-BUTYL ALCOHOL     | 3,061                |
| 84216800000 | AKCROS CHEMICALS   | 2869     | N511      | NITRATE COMPOUND    | 1,762                |
| 95958900000 | FERRO CORP         | 2869     | 85-44-9   | PHTHALIC ANHYDRID   | 1,119                |
| 00850201001 | E I DUPONT DE NEMO | 2869     | N420      | LEAD COMPOUNDS      | 800                  |
| 95958900000 | FERRO CORP         | 2869     | 108-95-2  | PHENOL              | 503                  |
| SUM         |                    |          |           |                     | 750,189              |

- Total # of Facilities =13
- 24 Substances had Non-Zero NPO Goals
- 130 Substances had Zero as NPO Goals

### Top 20 Substances with Calculated NPO and NPO Goals for 2008

| FAC ID      | Facility Name     | CAS Number | Chemical Name          | 2008 Calculated NPO | 2008 NPO Goal |
|-------------|-------------------|------------|------------------------|---------------------|---------------|
| 00850201001 | E I DUPONT DE NEM | 7647-01-0  | HYDROCHLORIC ACID      | 30,642,532          | 0             |
| 00850201001 | E I DUPONT DE NEM | N511       | NITRATE COMPOUND       | 11,848,943          | 0             |
| 33757700004 | INFINEUM USA      | 7647-01-0  | HYDROCHLORIC ACID      | 7,909,540           | 0             |
| 95958900000 | FERRO CORP        | 7647-01-0  | HYDROCHLORIC ACID      | 3,984,054           | 0             |
| 76248000000 | HERCULES INCORP   | N511       | NITRATE COMPOUND       | 3,948,053           | 0             |
| 00850201001 | E I DUPONT DE NEM | 7664-41-7  | AMMONIA                | 3,218,449           | 0             |
| 00850201001 | E I DUPONT DE NEM | 7664-39-3  | HYDROGEN FLUORIDE      | 2,388,828           | 0             |
| 76248000000 | HERCULES INCORP   | 107-21-1   | ETHYLENE GLYCOL        | 2,233,273           | 0             |
| 16335900001 | CHEM-FLEUR INC    | 67-56-1    | METHANOL               | 2,066,341           | 0             |
| 00850201001 | E I DUPONT DE NEM | 67-56-1    | METHANOL               | 1,940,616           | 0             |
| 00850201001 | E I DUPONT DE NEM | 7697-37-2  | NITRIC ACID            | 1,645,296           | 0             |
| 00850201001 | E I DUPONT DE NEM | 99-65-0    | M-DINITROBENZENE       | 1,615,143           | 0             |
| 33757700004 | INFINEUM USA      | 78-92-2    | SEC-BUTYL ALCOHOL      | 1,222,166           | Blank         |
| 95958900000 | FERRO CORP        | 98-87-3    | BENZAL CHLORIDE        | 934,028             | 667,056       |
| 00850201001 | E I DUPONT DE NEM | 108-45-2   | 1,3-PHENYLENEDIAMINE   | 767,302             | 0             |
| 00850201001 | E I DUPONT DE NEM | 108-10-1   | METHYL ISOBUTYL KE     | 736,624             | 0             |
| 00850201001 | E I DUPONT DE NEM | 75-65-0    | TERT-BUTYL ALCOHOL     | 657,388             | 0             |
| 33757700004 | INFINEUM USA      | 115-07-1   | PROPYLENE [PROPENE]    | 463,166             | 0             |
| 00850201001 | E I DUPONT DE NEM | 872-50-4   | N-METHYL-2-PYRROLIDINE | 452,043             | 0             |
| 33757700004 | INFINEUM USA      | 108-31-6   | MALEIC ANHYDRIDE       | 438,827             | 61,000        |



### Contacts ...

☺ Office of Pollution Prevention & Right to Know Contacts:

phone number: 609-777-0518

|                |               |                 |
|----------------|---------------|-----------------|
| Laura Henne    | Fu Lin        | Bill Lowry      |
| Melissa Miller | Andy Opperman | Michael DiGiore |

☺ For additional information, visit the Office of Pollution Prevention & Right to Know website:

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